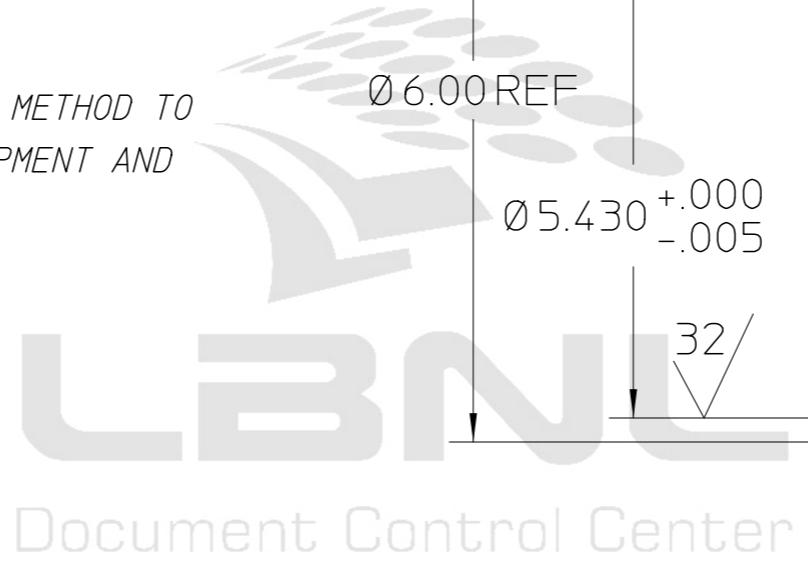
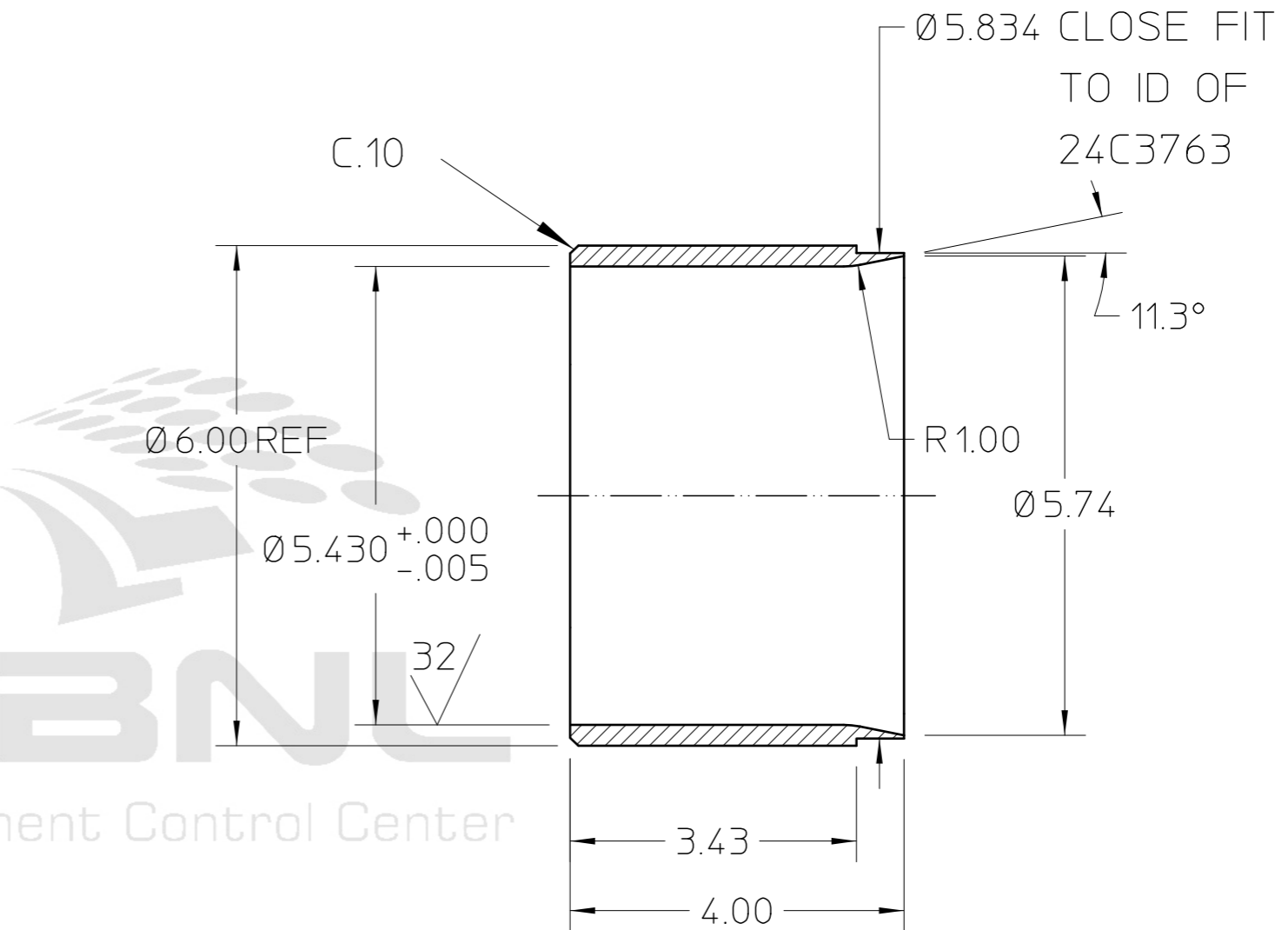


24C3892	REQD	ITEM	PART NUMBER	DESCRIPTION
	1		-	304 SS TUBE, 6IN OD, .375 THK

NOTES: UNLESS OTHERWISE SPECIFIED,

1. POSITIONAL TOLERANCES AND DATUM FEATURES OF SIZE APPLY REGARDLESS OF FEATURE SIZE.
2. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS OR COOLANTS ARE STRICTLY PROHIBITED.
3. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
4. PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE.



REV	DWN	CHK	DATE	DESCRIPTION	UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	LAWRENCE BERKELEY LABORATORY					
					TOLERANCE .X ± .1 .XX ± .01 .XXX ± .005	ACCT NO	UNIVERSITY OF CALIFORNIA-BERKELEY					
					SURFACE FINISH 125 ✓	DATE ISSD	DATE REQD	LARGE HADRON COLLIDER, IR FEEDBOX				
					1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH.	DELIVER TO	TEST					
					2. THREADS CLASS 2.	SURFACE TREATMENT	SEAT, GASKET, LHe TANK SIMULATOR					
					3. CHAMFER ENDS OF ALL SCREW THRDS 30°.	IDENTIFIC TAG	PAT CLEAR	DWG TYPE	SHOWN ON	SCALE: HALF		
					4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS.	DWG BY		DETAIL	24C3733	DO NOT SCALE PRINTS		
					5. BREAK EDGES 1/64 MAX. ON MACHINE WORK.	DATE						
					6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER.	03-10-00						
					7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.	CHK BY		MICROFILMED	DESIGN ACCT NO	CATEGORY CODE	DWG NO	REV
						J. ZBASNIK	DATE	Z5LCE2	LH2005		24C3892	
							03-30-00					