



NOTES: UNLESS OTHERWISE SPECIFIED,

1. POSITIONAL TOLERANCES AND DATUM FEATURES OF SIZE APPLY REGARDLESS OF FEATURE SIZE.
2. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS OR COOLANTS ARE STRICTLY PROHIBITED.
3. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
4. PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE.

Material	304 SS FLAT 2.50 X .25THK, 8.40LG			-	-	-	-
Unless Otherwise Noted				Rev	Dwn	Date	Changes
.X ± .1	.XX ± .01	.XXX ± .005	Angles ± 1°	LAWRENCE BERKELEY LABORATORY University of California - Berkeley LARGE HADRON COLLIDER, IR FEEDBOX TEST GUSSET, LID ASSEMBLY			
Break Edges .016 Max on Machined Work							
Remove Burrs Weld Splatter and Loose Scale							
References: ANSI Y 14.5 & B46.1							
Account Number	-	Finish	✓ 125	Shown on Dwg No.	34C3756		
Date Issued	-	Date Recd	-	Category	LH-2005		
Number Required	-	Deliver To	-	Micro-Filmed	Drawing Scale HALF		
Surface Treatment	Degrease	Identific Method	Tag	Design Account	Z5LCE2	Drawing Type	Detail
Drawn By	R. LA MANTIA	Date	03-06-2000	Dwg. No.	24C3881		Size Rev
Check By	J. ZBASNIK	Date	00-00-94				-