



3. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
4. PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE.

NOTES: UNLESS OTHERWISE SPECIFIED,

1. POSITIONAL TOLERANCES AND DATUM FEATURES OF SIZE APPLY REGARDLESS OF FEATURE SIZE.
2. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS OR COOLANTS ARE STRICTLY PROHIBITED.

		B	RLM	5.11.00	MATERIAL CHANGED FROM TO UHWM TO PEEK	
		A	RLM	5.4.00	WALL THICK FROM .25 TO .13	
Material PEEK, Ø 6 *		Rev	Dwn	Date	Changes	
Unless Otherwise Noted						
.X ± .1		.XX ± .01		.XXX ± .005		Angles ± 1°
Break Edges .016 Max on Machined Work						
Remove Burrs Weld Splatter and Loose Scale						
References: ANSI Y 14.5 & B46.1						
Account Number	-	Finish	✓ 125			
Date Issued	-	Date Recd	-			
Number Required	-	Deliver To	-			
Surface Treatment	Degrease	Identific Method	Tag	Shown on Dwg No.	24C3741	
Drawn By	R. LA MANTIA	Date	03-06-2000	Patent Clear	Category	LH-2005
Check By	J. ZBASNIK	Date	03-28-2000	Micro-Filmed	Drawing Scale	HALF
				Design Account	Z5LCE2	Drawing Type
				Do not Scale Prints		Dwg. No.
				24C3851		Size
				B		Rev