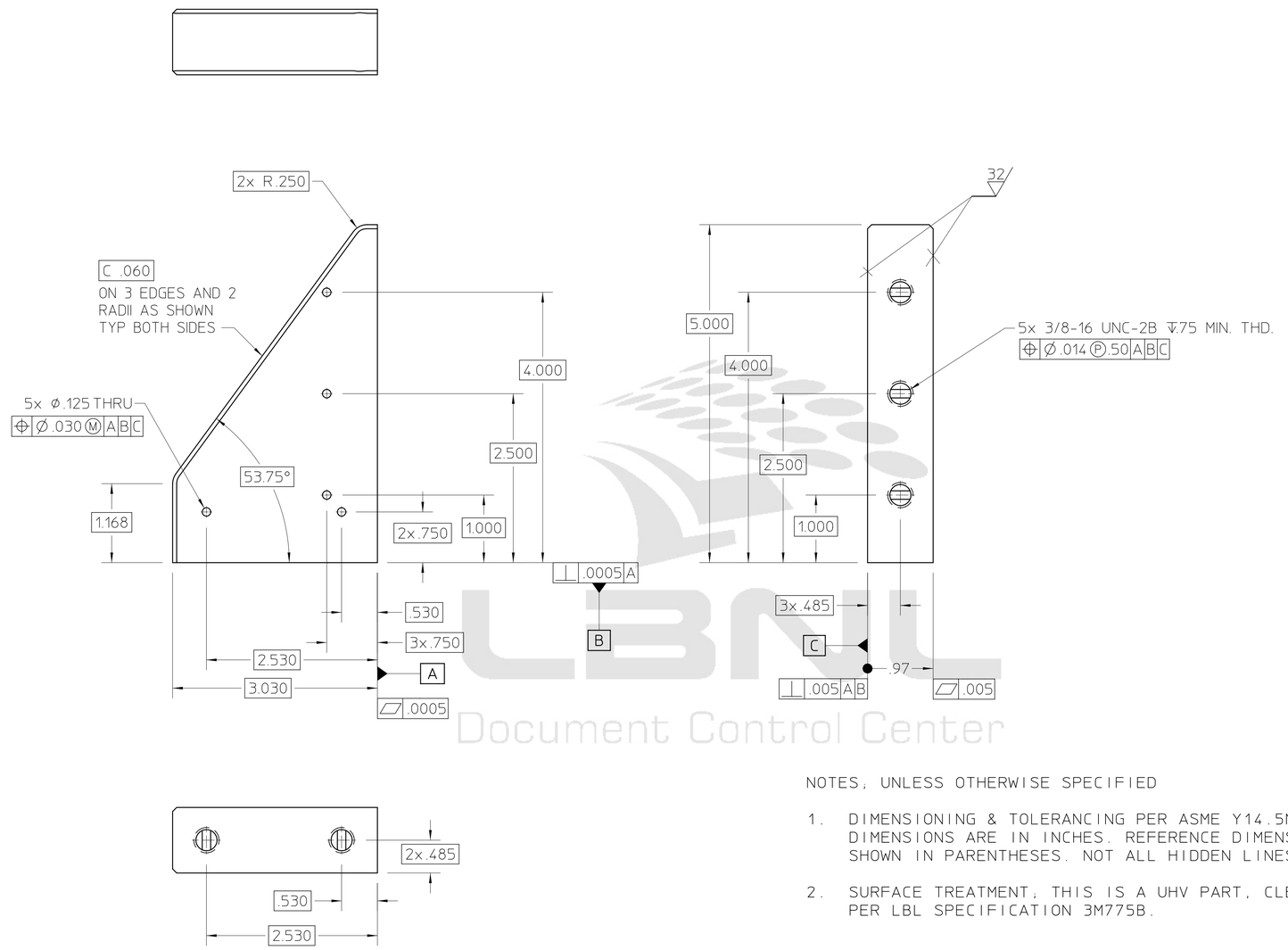

26A8534A

NOTES, UNLESS OTHERWISE SPECIFIED

1. DIMENSIONING & TOLERANCING PER ASME Y14.5M - 1994. ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS ARE SHOWN IN PARENTHESES. NOT ALL HIDDEN LINES ARE SHOWN.

2. SURFACE TREATMENT; THIS IS A UHV PART, CLEAN AND HANDLE PER LBL SPECIFICATION 3M775B.

MAT 2:	NOTES:
MAT 1: , INVAR 36 PLATE	NOTES:

REV	ZONE	CHANGES	DWG BY	DATE	CHK BY	DATE	APP BY	DATE

UNLESS OTHERWISE SPECIFIED

TOLERANCES			
	.X ± -	FRAC. ± -	
	.XX ± .020	ANGLES ± .5°	
	.XXX ± .005	FINISH 63	

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS

ACCT. NO.		SERIAL NO.	
DATE ISSD.	DATE REQD.	NO. REQD.	
DELIVER TO		IDENT. METH.	SEE NOTES
SURFACE TREATMENT	SEE NOTES		
DWG. BY	patton	DATE	07-01-2003
CHK. BY	patton	DATE	12-19-2003
APP. BY	patton	DATE	12-19-2003

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY

ALS - INSERTION DEVICE BEAMLINES
BL 11.0.1 MONOCHROMATOR
CRADLE STAND GUSSET

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS
	DETAIL	26A799	1 : 1	
MICROFILMED	DESIGN ACCT. NO	CATEGORY CODE	DWG. NO.	SIZE / REV.
	-	AL4153	26A8534	A

SHEET 1 OF 1

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