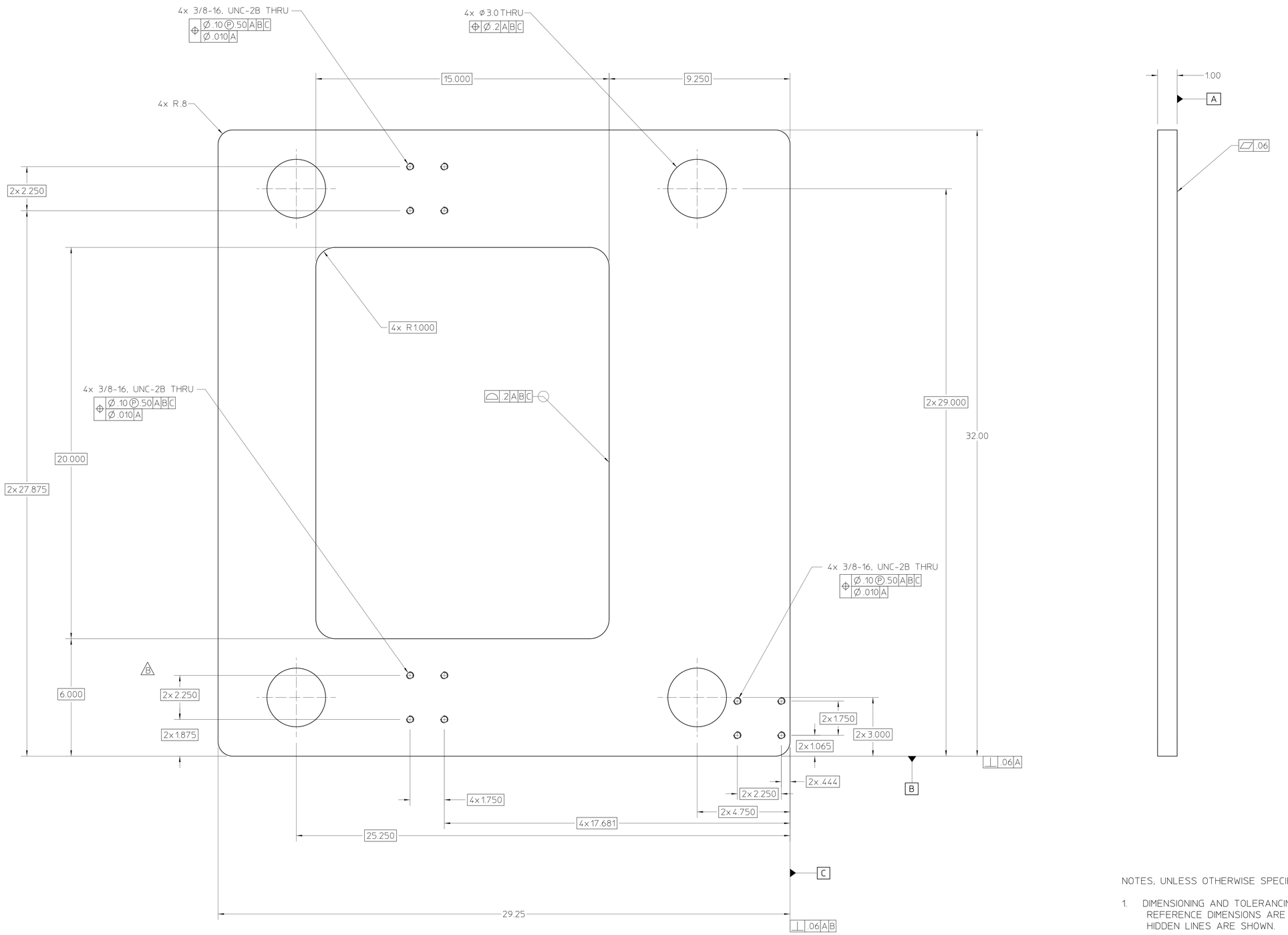

NOTES; UNLESS OTHERWISE SPECIFIED;

1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994. REFERENCE DIMENSIONS ARE IN PARENTHESIS. NOT ALL HIDDEN LINES ARE SHOWN.
2. FLAME CUT AND SANDED EDGES ARE PERMISSIBLE.
3. REMOVE ALL BURRS, WELD SPATTER, & LOOSE SCALE.

26A6596B

REV	ZONE	CHANGES	DWG BY	DATE	CHK BY	DATE	APP BY	DATE
B		MOD PER JOHNSEN ULTRAVAC PREF	patton	03-31-2004	N/A		patton	04-01-2004

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .X ± .12 FRAC. ± - ; .XX ± .06 ANGLES ± 1° ; .XXX ± .010 FINISH 125
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS
ACCT. NO. | SERIAL NO.
DATE ISSD. | DATE REQD. | NO. REQD.
DELIVER TO | IDENT. METH. | SEE NOTES
SURFACE TREATMENT
DWG BY patton DATE 05-02-2003
CHK BY patton DATE 01-07-2004
APP BY patton DATE 01-07-2004

MAT 2: , NOTES:
MAT 1: , STEEL, STRUCTURAL, A-36 NOTES:

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
ALS - INSERTION DEVICE BEAMLINES
BL 11.0.1 MONOCHROMATOR
MONO STAND TOP

PATENT CLEAR | DWG. TYPE DETAIL | SHOWN ON | SCALE 1 : 2 | DO NOT SCALE PRINTS
MICROFILMED | DESIGN ACCT. NO. - | CATEGORY CODE AL4153 | DWG. NO. 26A6596 | SIZE | REV. B
SHEET 1 OF 1

AUTO GENERATED PDF – Apr 01 2004 14:01:27 PST