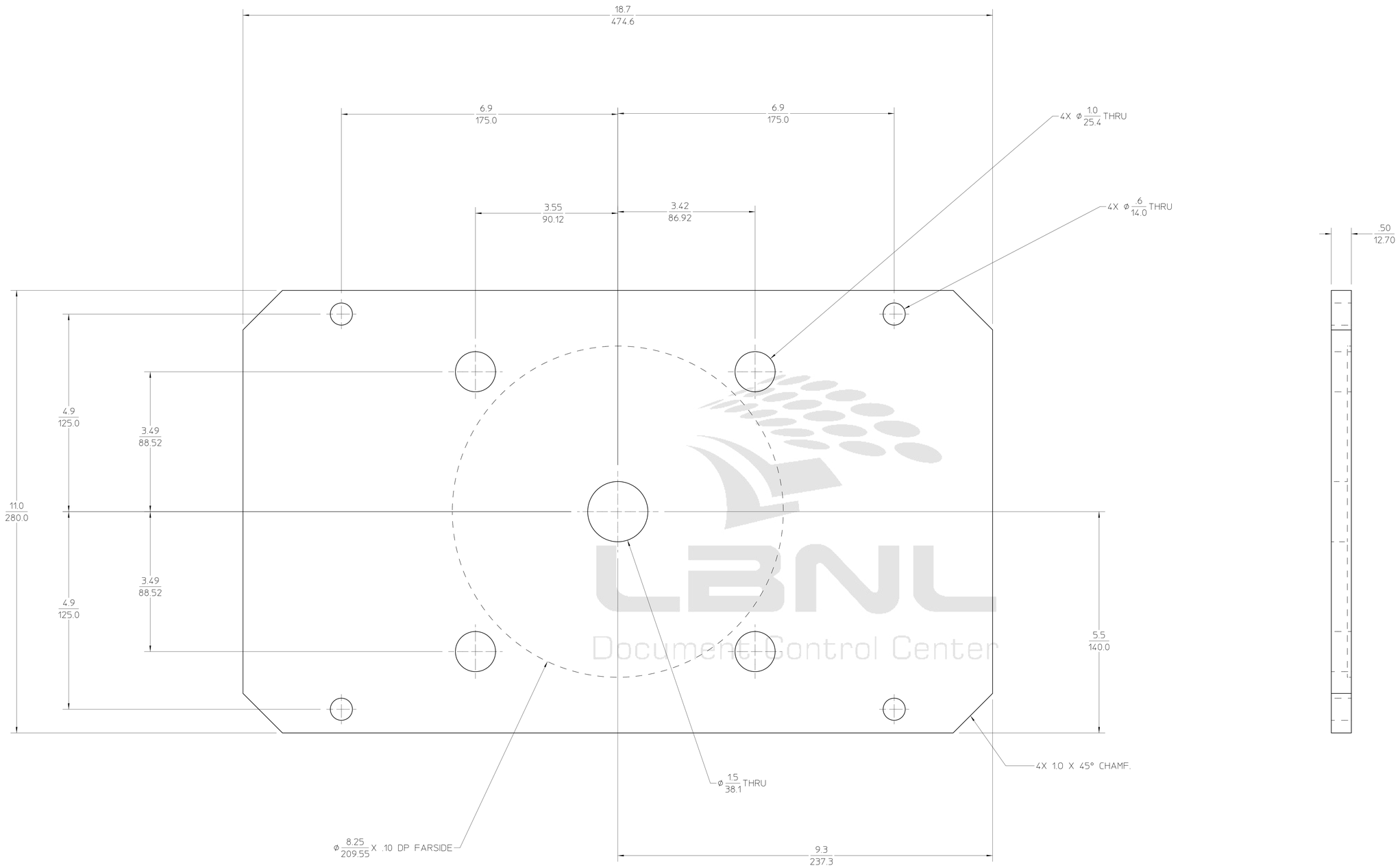

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NOTES,UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES SHOWN IN TITLE BLOCK ARE IN INCHES.

(UNIQUE ID NO.:AL-0008-9733)

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A	rawlins	plate	07-26-20	INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: X± .1 .XX± .03 .XXX± .015; FRACTIONS: ± 1/64; ANGLES: ± 0.1°/INCH; MACH. SURFS.: 125 OR BETTER
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

MAT 2: . NOTES:
MAT 1: PLATE, 1/2" THK, ASTM-A36 STL NOTES:

PROJECT NAME:
PROJECT NUMBER:

DO NOT SCALE PRINT
SCALE: 1 : 1
THIRD ANGLE PROJECTION
CATEGORY CODE: AL 4160

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

ALS - INSERTION DEVICE BEAMLINES
BL 6.0 FRONT END
ION PUMP BASE PLATE

SHEET 1 OF 1 | SIZE: E | DWG NO: 26B568 | REV A

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