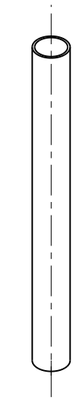
DWG. NO.	SIZE	REV.	SH.
2519092	A	1	

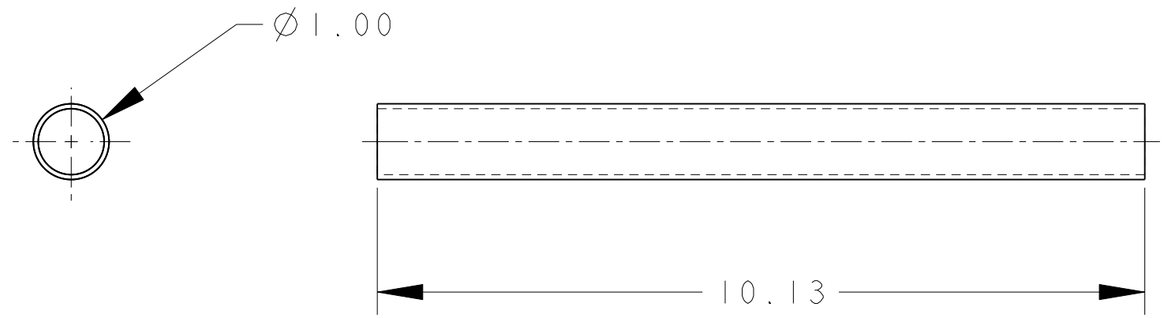
DESCRIPTION	MATERIAL	MAT. LOCATION
TUBE, 1.00" O.D. X .065 WALL PER ASTM A269	304L SS	-

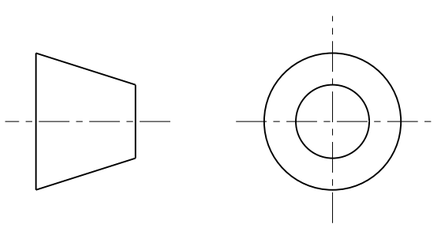
NOTES: UNLESS OTHERWISE SPECIFIED,

1. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982 UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
2. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED
3. USE OF RESIN OR RUBBER BONDED ADRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
4. CLEAN AFTER MACHINING PER VENDOR SPECIFICATION; SUBJECT TO LBNL APPROVAL.
5. VENDOR SUGGESTED CHANGES TO WELD PREPS; SUBJECT TO LBNL APPROVAL.
6. PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE.



SCALE 1/4





THIRD ANGLE PROJECTION

REV	DWG	CHK	ZONE	DATE	CHANGES
A	JDR	DPO		09/17/02	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED

TOLERANCES		
	X.X ± 0.1	FRAC. ± 1/64
	X.XX ± 0.03	Angles ± 1.00°
	X.XXX ± 0.010	FINISH 125 √(μin)

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

SER NO.	-		
ACCT NO.		NO. REQD	DATE ISSD -
DEL TO			DATE REQD -
SURFACE TREATMT	-		
IDENT METHOD	TAG		
PROJECT NUMBER	N/A		
PROJECT NAME	N/A		
DWG BY	KNOLLS		DATE 11-Feb-02
CHK BY	Jon Zbasnik		DATE 04-APR-02
APR BY	Jon Zbasnik		DATE 04-APR-02

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

LHC IR FEEDBOX
CRYOGENICS
LIQUID HELIUM PORT STUB

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/2	DO NOT SCALE PRINTS
	PART	251111	SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	Z5LCE2	LH2003	2519092	A

Dwg. File: 251909 Model File: 251909

Rev. 1/29/2003 J. R. Osborn