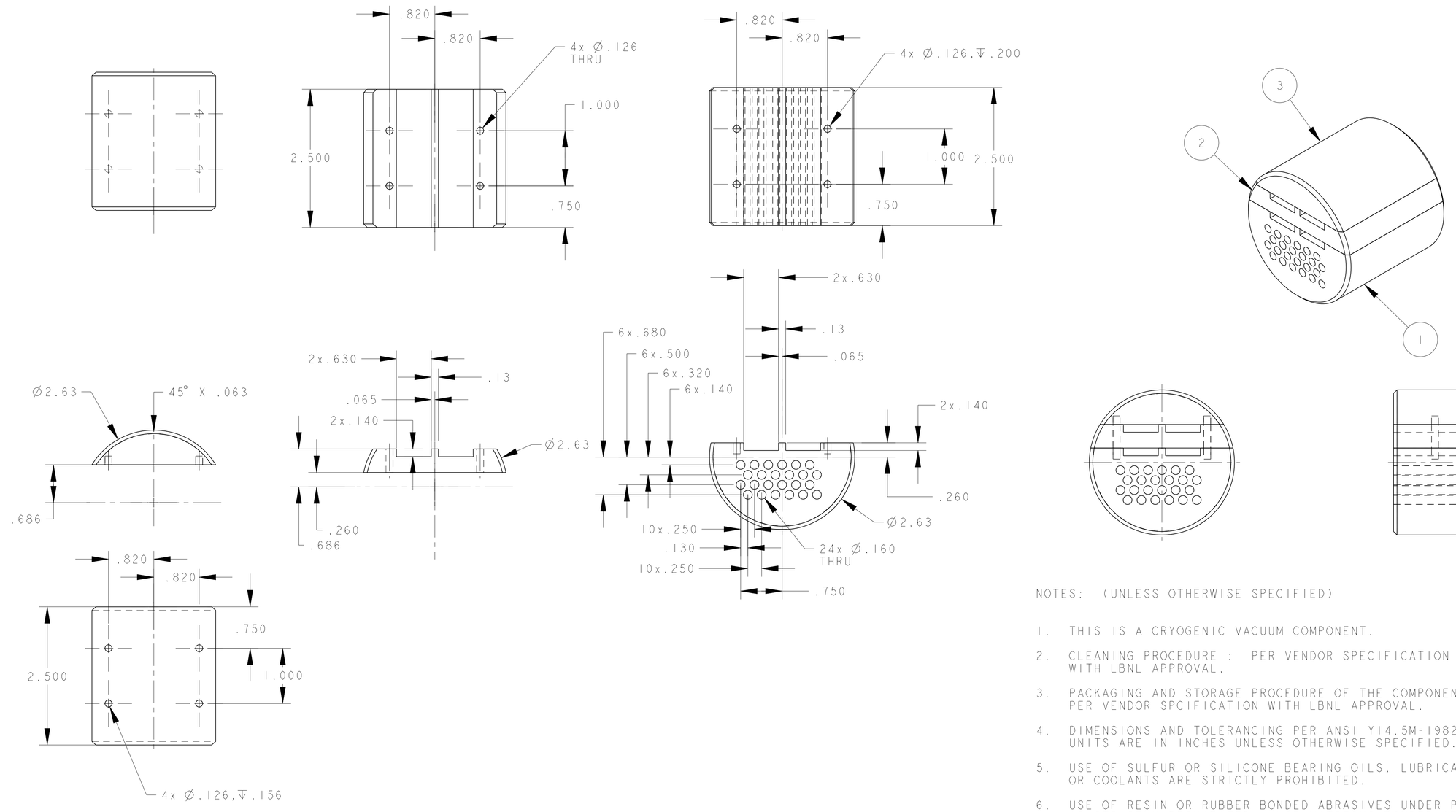
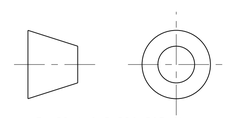
DWG. NO.	SIZE	REV.	SH.
2512554		A	1

ITEM	PART NO	REQD	DESCRIPTION	MATERIAL
3	-		INSERT, TOP	NEMA G10
2	-		INSERT, MIDDLE	NEMA G10
1	-		INSERT, BOTTOM	NEMA G10



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS IS A CRYOGENIC VACUUM COMPONENT.
2. CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
3. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS: PER VENDOR SPCIFICATION WITH LBNL APPROVAL.
4. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982. UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
5. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
6. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.



THIRD ANGLE PROJECTION

REV	DWG	CHK	ZONE	DATE	CHANGES
A	RLM	DPO		10-4-02	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED

TOLERANCES		
	X.X ± 0.1	FRAC. ± 1/64
	X.XX ± 0.03	Angles ± 1.00°
	X.XXX ± 0.010	FINISH 125 $\sqrt{\mu in}$

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

ACCT NO.	NO. REQD	SER NO.	-
DEL TO		DATE ISSD	-
		DATE REQD	-
SURFACE TREATMT	-		
IDENT METHOD	TAG		
PROJECT NUMBER	N/A		
PROJECT NAME	N/A		
DWG BY	M KNOLLS	DATE	21-Mar-02
CHK BY	Jon Zbasnik	DATE	21-Mar-02
APR BY	Jon Zbasnik	DATE	21-Mar-02

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

LHC IR FEEDBOX
CRYOGENICS
LAMBDA PLUG INSERT

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/1	DO NOT SCALE PRINTS
	ASSEM	VARIOUS	SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	Z5LCE2	LH2003	2512554	A

Dwg. File: 2512554_Model_File: 2512554