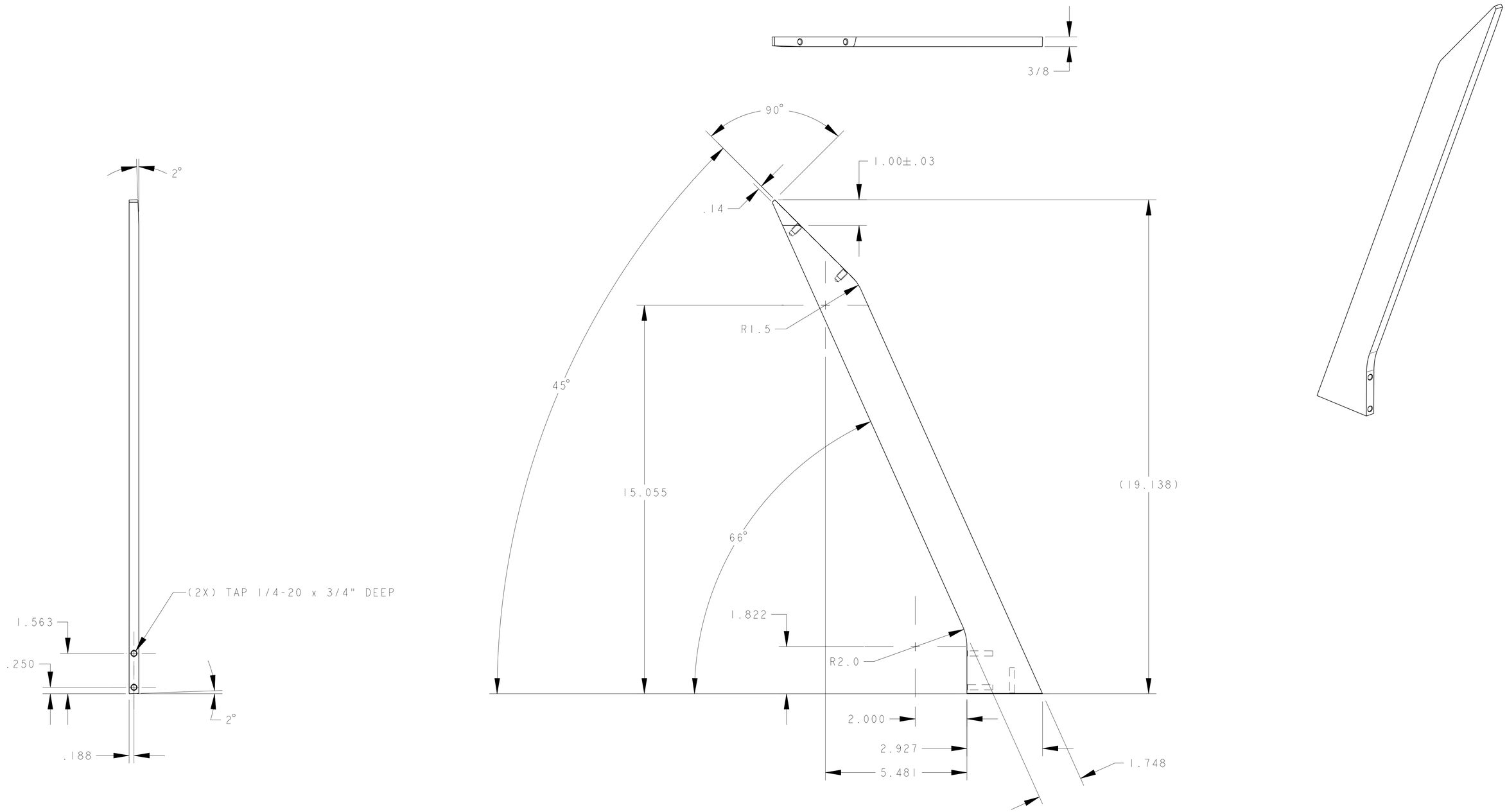


DESCRIPTION	MATERIAL	MAT. LOCATION
-	7075 T-6 ALUMINUM	-

REV	DWG	CHK	ZONE	DATE	CHANGES
A	AD			2/21/02	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED
PROJECTION:

TOLERANCES		
	X.X ± 0.1	FRAC. ± 1/64
	X.XX ± 0.03	Angles ± 1.0°
	X.XXX ± 0.010	FINISH 125

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

ACCT NO.	NO. REQD.	SER NO.	-
		DATE ISSD	-
DEL ID		DATE REQD	-
SURFACE TREATMT	BLACK ANODIZE		
IDENT METHOD	TAG		
PROJECT NUMBER	N/A		
PROJECT NAME	N/A		
DWG BY	Allan DeMello	DATE	07-Feb-02
CHK BY	D. OSHATZ	DATE	
APR BY	D. OSHATZ	DATE	

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

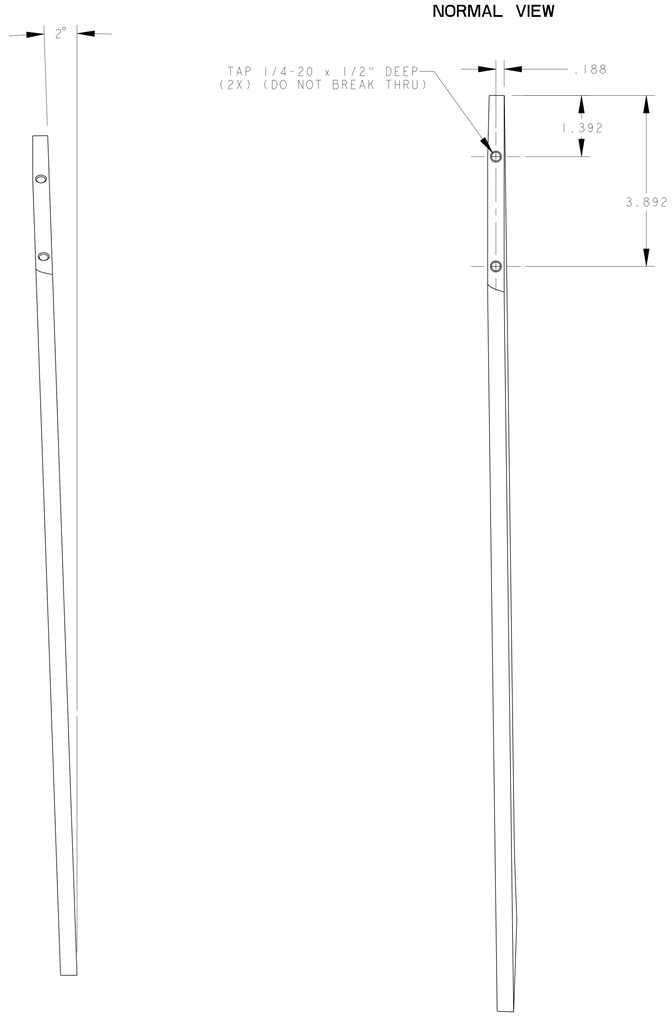
SNS - FES MEBT
MECHANICAL SUB-SYSTEMS
PROFILE MONITOR SUPPORT, ANGLED BRACKET, RIGHT

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/2	DO NOT SCALE PRINTS
	PART	25B603	SHEET 1 OF 2	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	-	FE3313	25B7944	A

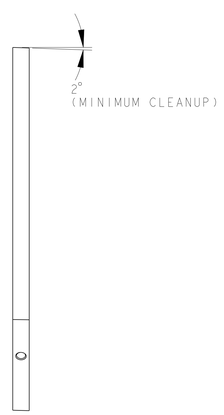
Dwg. File: 25B7944 Model File: 25B7944

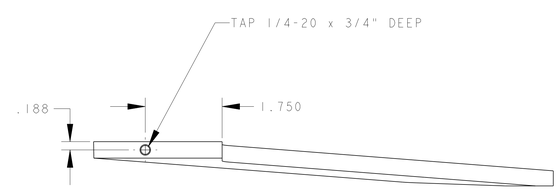
DWG. NO.	SIZE	REV.	SH.
25B7944	A		2

MOUNTING SURFACE
NORMAL VIEW



MOUNTING SURFACE
EDGE VIEW





BOTTOM SURFACE
NORMAL VIEW

AUXILIARY VIEWS FOR CLARITY

REV	DWG	CHK	ZONE	DATE	CHANGES
A	AD			2/21/02	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED
PROJECTION:
TOLERANCES: X.X ± 0.1 FRAC. ± 1/64; X.XX ± 0.03 Angles ± 1.0°; X.XXX ± 0.010 FINISH 125
DO NOT SCALE PRINT
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS
ACCT NO. | NO REQD | SER NO. -
DEL TO | DATE REQD -
SURFACE TREATMT: BLACK ANODIZE
IDENT METHOD: TAG
PROJECT NUMBER: N/A
PROJECT NAME: N/A
DWG BY: Allon DeMello | DATE 07-Feb-02
CHK BY: D. OSHATZ | DATE
APR BY: D. OSHATZ | DATE

DESCRIPTION	MATERIAL	MAT. LOCATION
-	7075 T-6 ALUMINUM	-

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SNS - FES MEBT
MECHANICAL SUB-SYSTEMS
PROFILE MONITOR SUPPORT, ANGLED BRACKET, RIGHT

MICROFILMED: | DWG. TYPE: PART | SHOWN ON: 25B603 | SCALE: 3/4 | DO NOT SCALE PRINTS
SHEET 2 OF 2
PATENT CLEAR: | DESIGN ACCT. NO.: - | CATEGORY CODE: FE3313 | DWG. NO.: 25B7944 | SIZE: A | REV.: