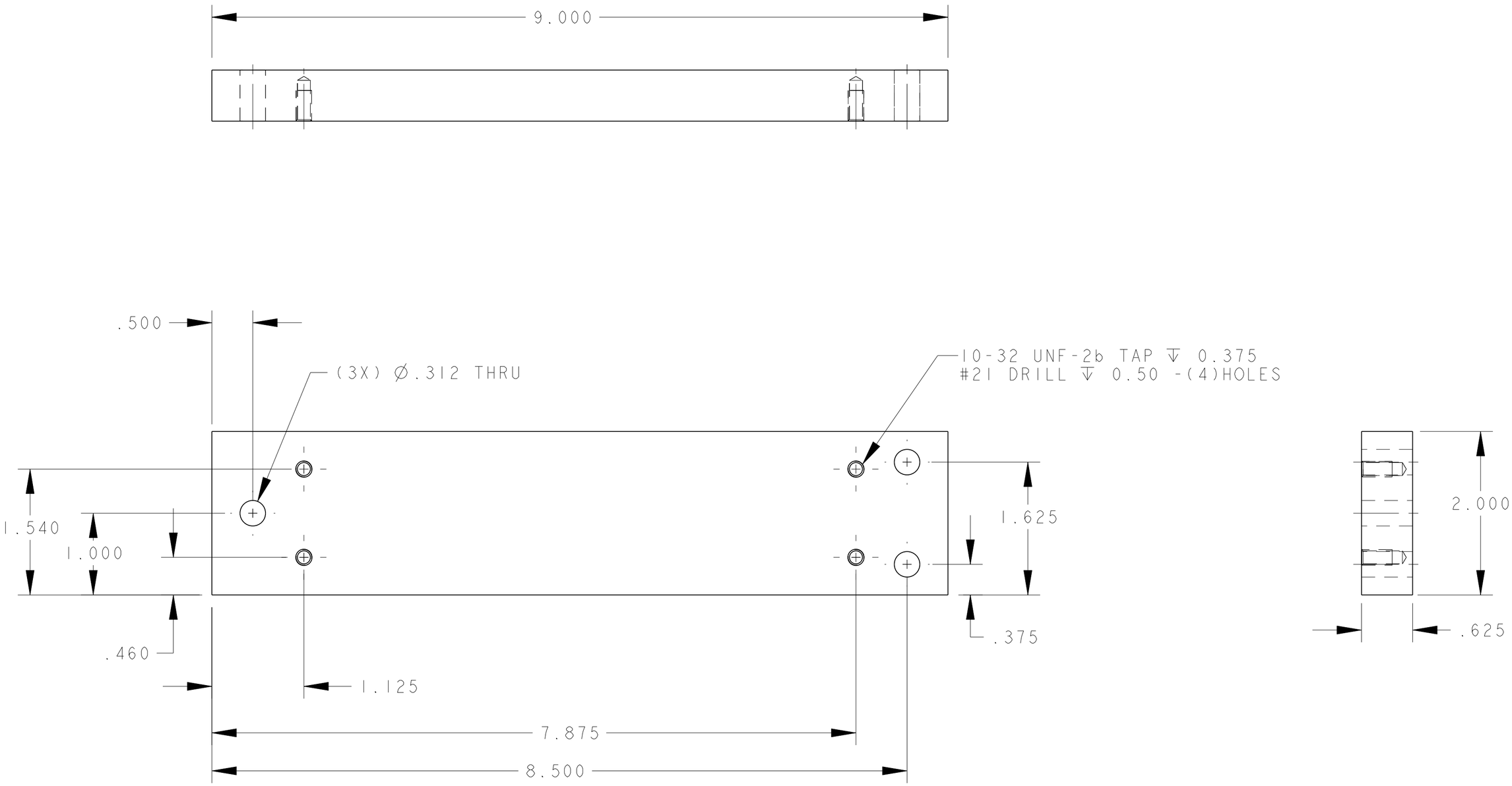

-	6061 ALUMINUM	-
DESCRIPTION	MATERIAL	MAT. LOCATION

REV	DWG	CHK	ZONE	DATE	CHANGES
A	AD			3/5/02	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED
PROJECTION:

TOLERANCES		
	X.X ± 0.1	FRAC. ± 1/64
	X.XX ± 0.03	Angles ± 1.0°
	X.XXX ± 0.010	FINISH 125

DO NOT SCALE PRINT
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS
SER NO. -
ACCT NO. | NO. REQD | DATE ISSD -
DEL TO | DATE REQD -
SURFACE TREATMT CLEAR ANODIZE
IDENT METHOD TAG
PROJECT NUMBER N/A
PROJECT NAME N/A
DWG BY A. Demello | DATE 05-Mar-02
CHK BY A. DeMello | DATE
APR BY A. DeMello | DATE

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

SNS - FES MEBT
MECHANICAL SUB-SYSTEMS
BCM 1 SUPPORT BASE

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/1	DO NOT SCALE PRINTS
	PART	25B610	SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO. 25B7643	SIZE A
	-	FE3330		REV. A

DWG. NO. 25B7643 SIZE A REV. SH. 1

Dwg. File: 25B764 Model File: 25B764