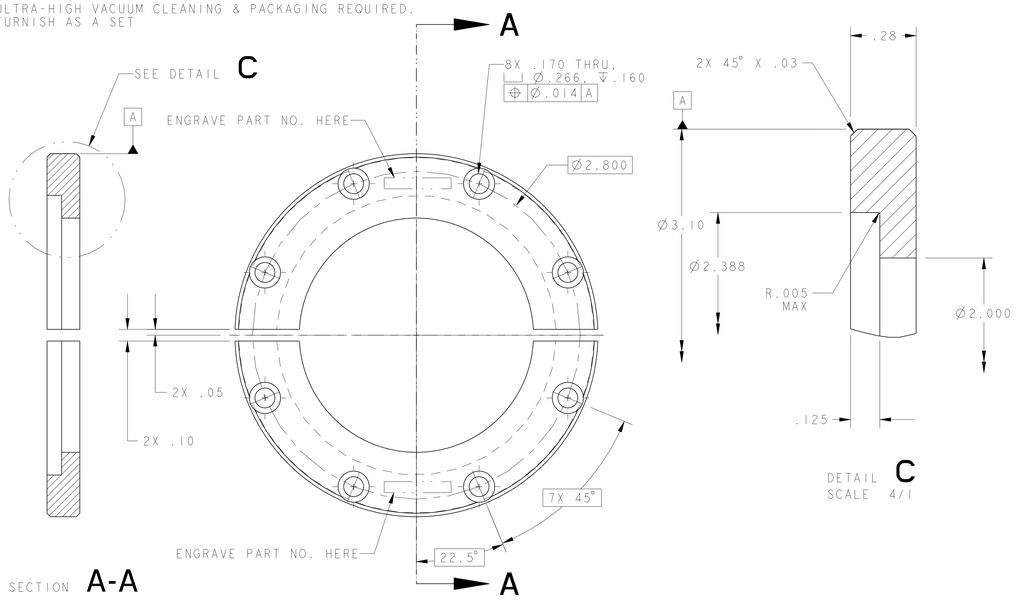
NOTE:
1. ULTRA-HIGH VACUUM CLEANING & PACKAGING REQUIRED.
2. FURNISH AS A SET



REV	DWG	CHK	ZONE	DATE	CHANGES
B	PAL	PAL		8/20/01	BEVEL BORE ELIMINATED. ⌴ Ø2.388 WAS Ø1.829. Ø2.00 WAS Ø1.562.
A	RLM	PAL		08-03-01	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED
PROJECTION:
TOL ERANCE: X.X ± 0.1 FRAC. ± 1/64; X.XX ± 0.01 Angles ± 1.0°; X.XXX ± 0.005 FINISH
DO NOT SCALE PRINT
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS
ACCT NO. | NO. REQD. | DEX NO. .
DEL TO | DATE ISSD. .
SURFACE TREATMT. . | DATE REQD. .
IDENT METHOD TAG
PROJECT NUMBER no
PROJECT NAME N/A
DWG BY R.L.A. MANTIA | DATE 08-03-01
CHK BY PAL | DATE 08-03-01
APR BY DPO | DATE 08-03-01

DESCRIPTION	MATERIAL	MAT. LOCATION
-	SS 304L	-

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

SNS-FES MEBT
BEAM PIPES
SPLIT FLANGE, BPI, SBB SIDE

MICROFILMED: | PATENT CLEAR: | DWG. TYPE: PART | SHOWN ON: 25B696 | SCALE: 2/1 | DO NOT SCALE PRINTS
DESIGN ACCT. NO.: - | CATEGORY CODE: FE3312 | SHEET 1 OF 1
DWG. NO.: 25B6973 | SIZE: B | REV.:

DWG. NO. 25B6973 SIZE B REV. SH. 1