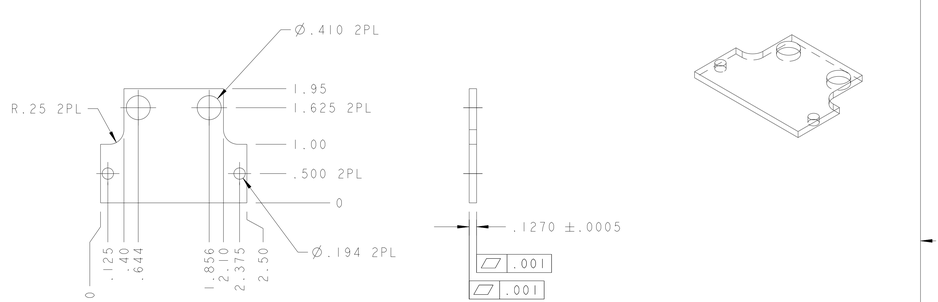
DWG NO 25B4572 | SHEET 1 | REV B



B	PALDPO			9/26/01	.1270 ±.0005 WAS ±.00005. ADDED .25R 2PL.
A					INITIAL RELEASE
REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED
PROJECTION:

TOLERANCES			
	X.X ± 0.1	FRAC. ± 1/64	
	X.XX ± 0.01	Angles ± 1.0°	
	X.XXX ± 0.005	FINISH	

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THEADS 30°
CUT ROUND, 1.5-THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

ACCT NO.	NO. REQD	SER NO.	-
DCL ID		DATE FIXED	-
		DATE REQD	-
SURFACE TREATMT	-		
IDENT METHOD	TAG		
PROJECT NUMBER	no		
PROJECT NAME	N/A		
DWN BY	PAL	DATE	14-May-01
CHK BY	D.OSHATZ	DATE	5-14-01
APP BY	D. OSHATZ	DATE	5-14-01

DESCRIPTION	MATERIAL	MAT. LOCATION
-	304 SS PRODEC	-

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

SNS
SNS - FES MEBT
MECHANICAL SUBSYSTEMS - RAFT SYSTEMS
Y-SHIM, QUAD

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/1	DO NOT SCALE PRINTS
	PART	-	SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	-	FE3313	25B4572	B

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