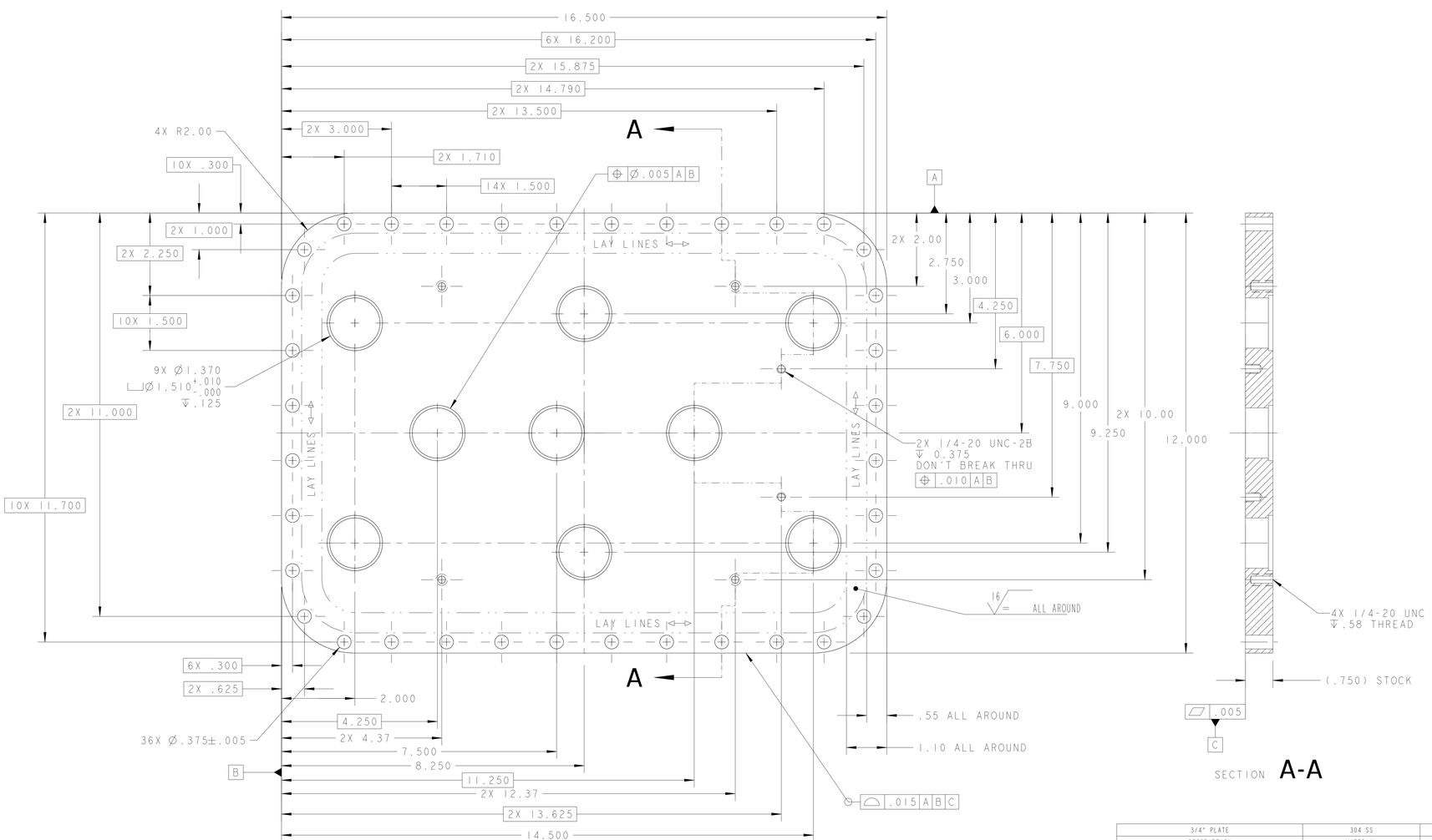

NOTES:

1. MINIMUM MATERIAL THICKNESS AFTER DRILLING .10".

REV	DWG	CHK	ZONE	DATE	CHANGES
E	DPO			7/18/01	MODIFIED COSMETIC ATTRIBUTES OF SOME DIMENSIONS
E					6X 16.200 WAS 2X 16.200, 10X 11.700 WAS 11.700
D	AZ			3/7/01	CORRECTED PLATE THICKNESS IN BOM FROM 1/2" TO 3/4" IN BOM
C	AZ			2/14/01	INCREASED THICKNESS FROM .500 TO .750,
C	AZ			2/14/01	ADDED 4X 1/4"-20 TAPPED HOLES1
B	AZ			1/23/01	UPDATED MODEL
A	AZ			1/10/01	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED
PROJECTION:
TOLERANCES: X.X ± 0.1 | FRAC. ± 1/64 | X.XX ± 0.03 | Angles ± 1.0° | X.XXX ± 0.010 | FINISH 125
DO NOT SCALE PRINT
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

DESCRIPTION	MATERIAL	MAT. LOCATION
3/4" PLATE	304 SS	-

SHOP ORDERS
ACCT NO. | NO. REQD | SER NO. - | DATE ISSD -
DEL TO | DATE REQD -
SURFACE TREATMT -
IDENT METHOD TAG
PROJECT NUMBER na
PROJECT NAME N/A
DWG BY A ZACHOSZCZ | DATE 11-Dec-00
CHK BY None | DATE
APR BY None | DATE

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

SNS - FES MEBT
BEAM TRANSPORT SYSTEMS
CHOPPER BOX TOP PLATE

MICROFILMED: | DWG. TYPE PART | SHOWN ON 25B426 | SCALE: 3/4 | DO NOT SCALE PRINTS
SHEET 1 OF 1
PATENT CLEAR: | DESIGN ACCT. NO. - | CATEGORY CODE FE3312 | DWG. NO. 25B4294 | SIZE | REV. E

DWG. NO. 25B4294 | SIZE E | REV. 1 | SH. 1