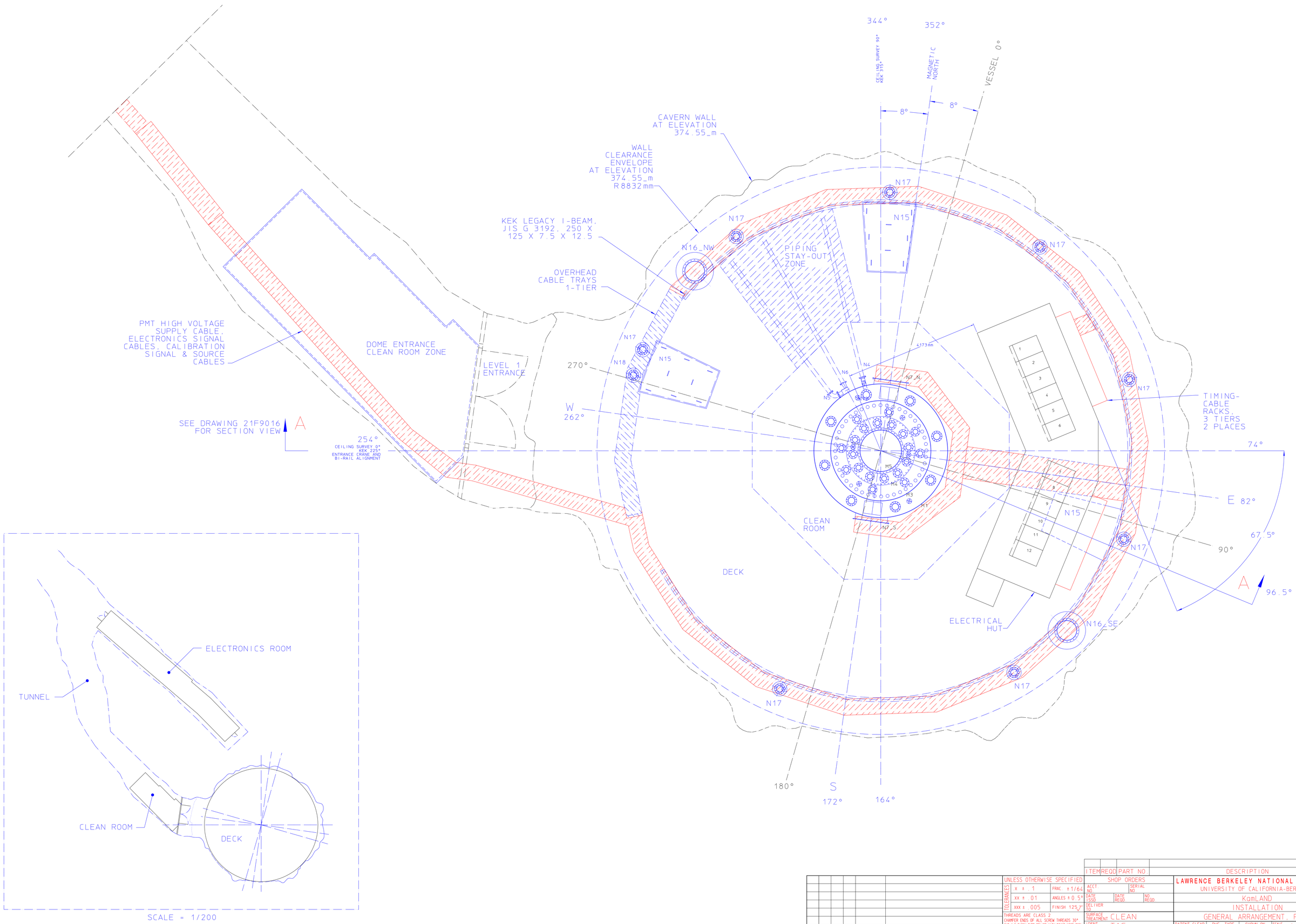
NOTES (UNLESS OTHERWISE SPECIFIED):

1) DIMENSIONS IN INCHES.



21F9006

ITEM	REQD	PART NO.	DESCRIPTION

UNLESS OTHERWISE SPECIFIED

TOLERANCES		
.X ± .1	FRAC. ± 1/64	
.XX ± .01	ANGLES ± 0.5°	
.XXX ± .005	FINISH 125	

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°.
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK.
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REF: ASME Y14.5M & ANSI B46.1

SHOP ORDERS

ACCT. NO.	SERIAL NO.	
DATE ISSD	DATE REQD	NO. REQD
DELIVER TO		
SURFACE TREATMENT	CLEAN	
IDENT. METH.	TAG	
DWG. BY	PAL	DATE 05-08-00
CHK. BY	CGF	DATE 06-30-00

LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY

KamLAND

INSTALLATION

GENERAL ARRANGEMENT, PLAN

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS
	ASSY		1/40	
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO. 21F9006	SIZE / REV. 0

REV	DWG	CHK	ZONE	DATE	CHANGES