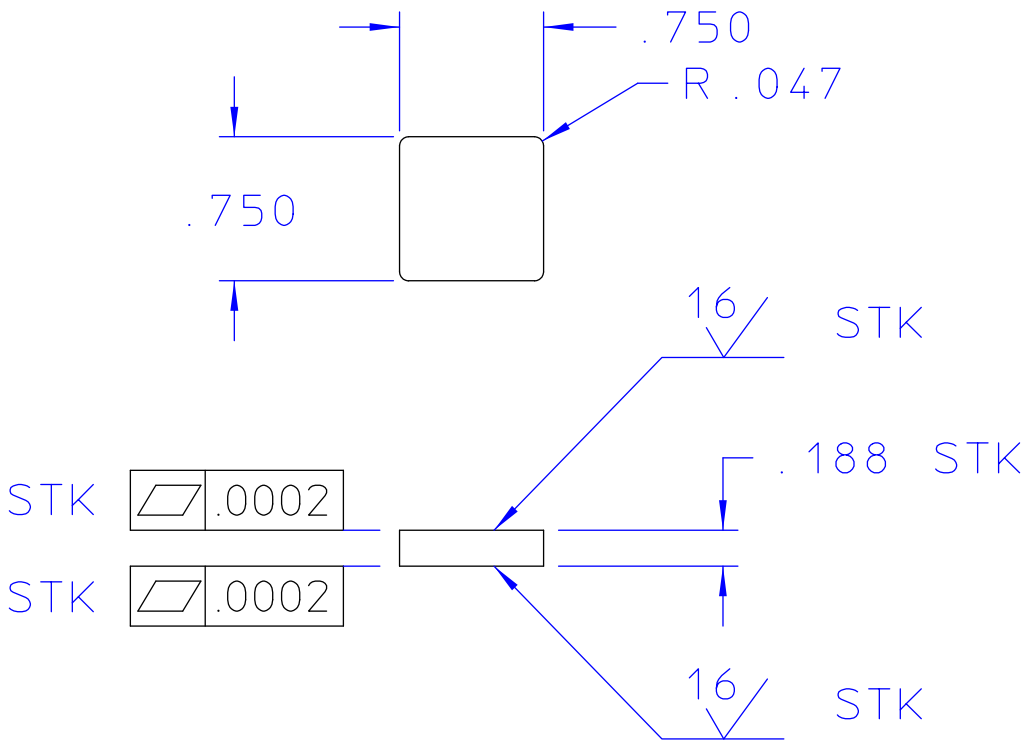
UNLESS OTHERWISE NOTED			SHOP ORDERS			PATENT CLR	DWG TYPE DETAIL	SHOWN ON	DWG NO 21F9741	REV 0
.X ± .1	.XX ±.01	.XXX ±.005	ACCT NO	SER NO		MICROFILMED	DES ACCT NO ZHCXT1	CATEGORY	SCALE 1/1 (Do not scale prints)	
ANGLES ± 0.5°	FINISH 125 ✓		DATE ISSD	DATE REQD	NO REQD					
THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THRDS. BREAK EDGES .016 MAX ON MACHINED WORK. REMOVE BURRS WELD SPLATTER & LOOSE SCALE. REF: ASME Y14.5M & ANSI B46.1.			DEL TO			LAWRENCE BERKELEY NATIONAL LABORATORY				
			SURFACE TREATMENT CLEAN			VNL/HCX				
			IDENTIF. METHOD BAG & TAG			HCX VESSEL SUPPORT				
			DWN BY PAL		DATE xx-xx-00	INSERT, MOUNT, V-GROOVE				
			CHK BY PAL		DATE xx-xx-00	MATERIAL: SEE NOTE 2.				

REV	DWN	CHK	DATE	CHANGES



NOTES (UNLESS OTHERWISE SPECIFIED):

1) DIMENSIONS IN INCHES.

2) MATL: HIGH-CARBON ALLOY STEEL 58-60 RC HARDNESS

3) MAY BE MADE FROM: BLADE, LATHE CUTOFF, M-2 HS STEEL, 3/16 X 13/16 X 6 IN, MCMASTER-CARR P/N 3366A81. EDM WIRE-CUT PERIMETER.

4) DO NOT ALTERNATIVELY WIRE-CUT SQUARE TOOL-BIT STOCK ACROSS FACE.