

temperature rise across glue line

Thermal conductivity

Dexter-Hysol EA9361 glue

Thermal conductivity @150K is 0.238 W/m-K (generated by Tom Miller, LBL)
(This is at the low end of the range for epoxies, unfortunately,
but EA9361's charm is that it won't strain the Si.)

[Compare to a thermally-conductive filled epoxy, E&C Stycast 2850FT,
with $k = 1.41 \text{ W/mm-K}$ @150K This glue has a much higher shear modulus,
which would severely strain the Si. Is that important? I don't know.]

Moly and silicon

Thermal conductivity $\sim 150 \text{ W/m-K}$

So the first thing we see is that we can ignore the
resistivity ($1/\text{conductivity}$) of the moly and silicon.
The Si CCD should be isothermal, characteristic dimensions
of glue and Si being in the same ballpark, which they are.

Heat loads

Radiative

The 2K x 2K CCD is 32.7 x 33.7 mm, just a little bigger than the
proposed SNAP CCD. Let's say it sees 300K ($\sim 80\text{F}$) surfaces and has
a view factor of those surfaces of about 1/3 and the CCD is at 140K.
Then

$$Q = (1/3) * 5.67\text{E-}8 * (300^4 - 140^4) * 32.7 * 33.7 / (1000^2) = 0.16 \text{ W}$$

Dissipative

Each corner of the CCD dissipates $\sim .01 \text{ W}$ for a total of $.04 \text{ W}$.

Sum of heat loads = $.20 \text{ W}$

Thermal path

There are 22+ dots of glue. Each has a path length of 0.5 mm.
(.0005 m) Their diameters are supposed to be 5 mm, but some
glue stuck in the glue mask, so their diameters are actually
4.1 mm. [We can fix this.] So currently the cross sectional
area of each dot is $(\pi/4)4.1^2 = 13.2 \text{ mm}^2 = 1.32\text{E-}5 \text{ m}^2$ but
it should be $1.96\text{E-}5 \text{ m}^2$, a factor of 1.5 better.

The heat carried by each dot is $.20/22 = .0091 \text{ W}$

$$\Delta T = L * Q / (A * K) = .0005 * .0091 / (1.32\text{E-}5 * 0.238) = 1.45 \text{ K}$$

Variations

Let's say the view factor is perfectly awful (far far worse than SNAP),
and is 100%. Then the heat load per dot is $.024 \text{ W}$ and ΔT goes up
to 3.8 K.

Let's say we correct the dot diameter problem. New delta T
with 1/3 view factor = 0.98 K

New delta T with 100% view factor = 2.9 K

Temperature swings

Only the dissipative load swings; the radiative load is constant.
Therefore, the CCD temperature will stay constant in proportion to
how much of the .04 W is turned off and on. .04 W is 20% of the
total, so the swing should be 0.2 K, worst case.