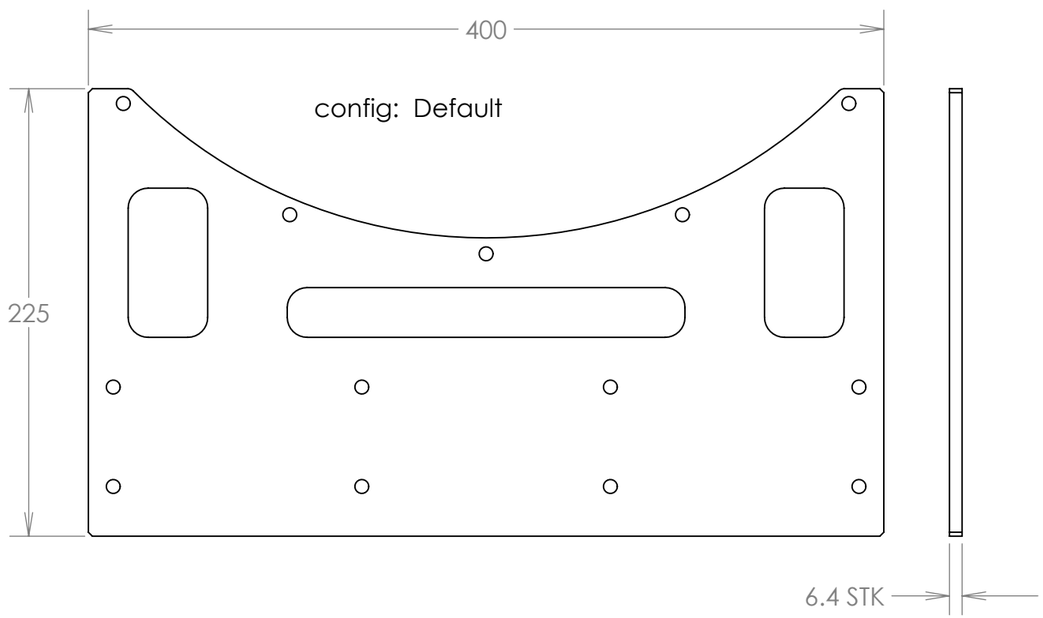
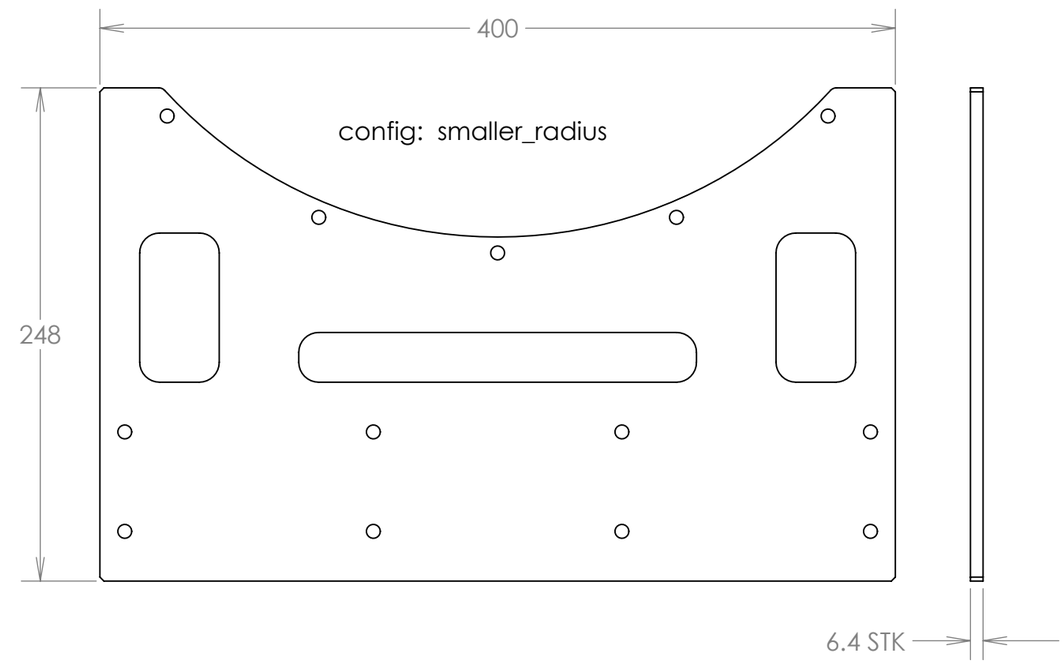
1. WATERJET ALL FEATURES OK
2. ANODIZE
3. 1/4" STOCK PLATE

REVISIONS				
REV	DWG	CHK	DATE	DESCRIPTION
0001	JHS		2013-05-21	Initial drawing





MATERIAL 6061-T6

SURFACE TREATMENT ANODIZE

DIMENSIONS IN MM. UNLESS OTHERWISE SPECIFIED:

TOLERANCES		
	X.X ± 0.5	FRAC. ± 1/64
	X.XX ± 0.1	ANGLES ± 1.00°
	X.XXX ± 0.05	FINISH 3.2 (um)

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

installation

IST-MSC Integration Support Plate

DWG BY J.H. Silber	DATE 2013-05-21		
CHK BY	DATE		
APR BY	DATE		

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SER NO.		SCALE: 1:3	SHEET 1 OF 1	
PROJECT NO.	PROJECT NAME	CATEGORY CODE	DWG NO.	SIZE B / REV. 0001