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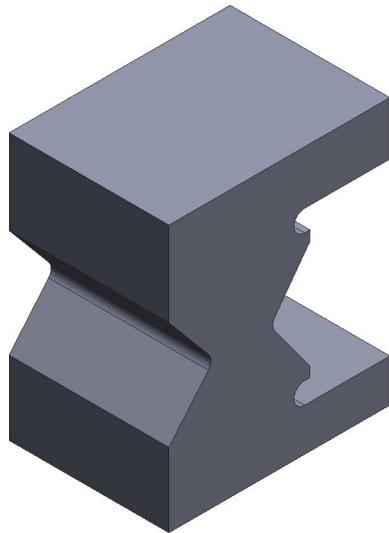
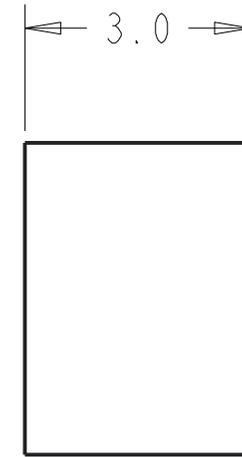
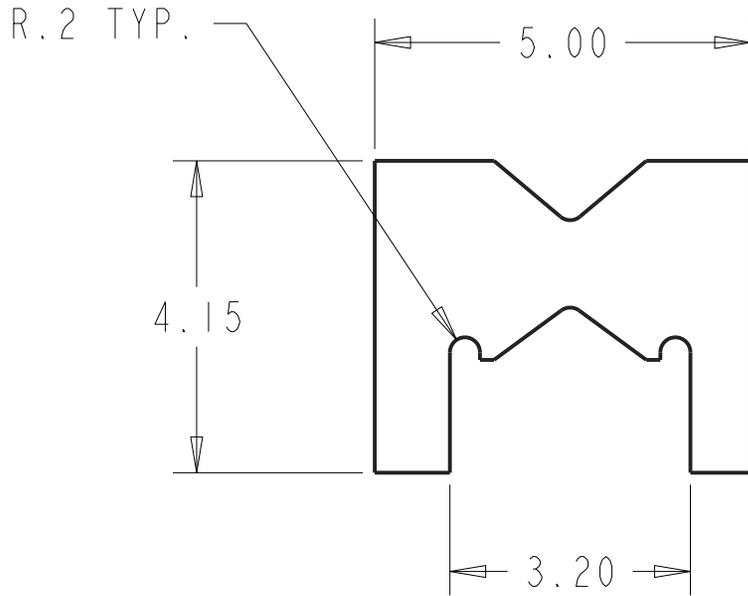
DWG. NO.

SIZE REV. SH.

A 0 1

REV	DWG	CHK	DATE
0	DZ	JHS	2012-01-03

CHANGES	
	Initial drawing



Overall envelope dimensions are shown here.
 DXF of profile will be provided.
 For all other dimensions, tolerance is ± 0.1 with respect to DXF profile.

UNLESS OTHERWISE SPECIFIED		All dimensions are in mm		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY	
TOLERANCES	X \pm 1	FRAC. $\pm 1/64$	SURFACE TREATMT	Fiber Positioner Test Hardware Fiber Mount Secondary	
	X.X ± 0.5	Angles $\pm 0.25^\circ$			
	X.XX ± 0.1	FINISH 1-6			
	X.XXX ± 0.05				
DO NOT SCALE PRINT			IDENT METHOD TAG	MATERIAL AL_6061-T6	
THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW THREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES 0.2 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1					
BigBOSS DWG BY Danny Zhou DATE Jan-03-12 CHK BY J.H. Silber DATE 2012-01-03 APR BY DATE			PART NO.	DWG. NO.	SHEET 1 OF 1
			MASS kg	SIZE A	REV. 0

D

C

B

A

Dwg. File: FIBER_MOUNT_SECONDARY Model File: FIBER_MOUNT_SECONDARY