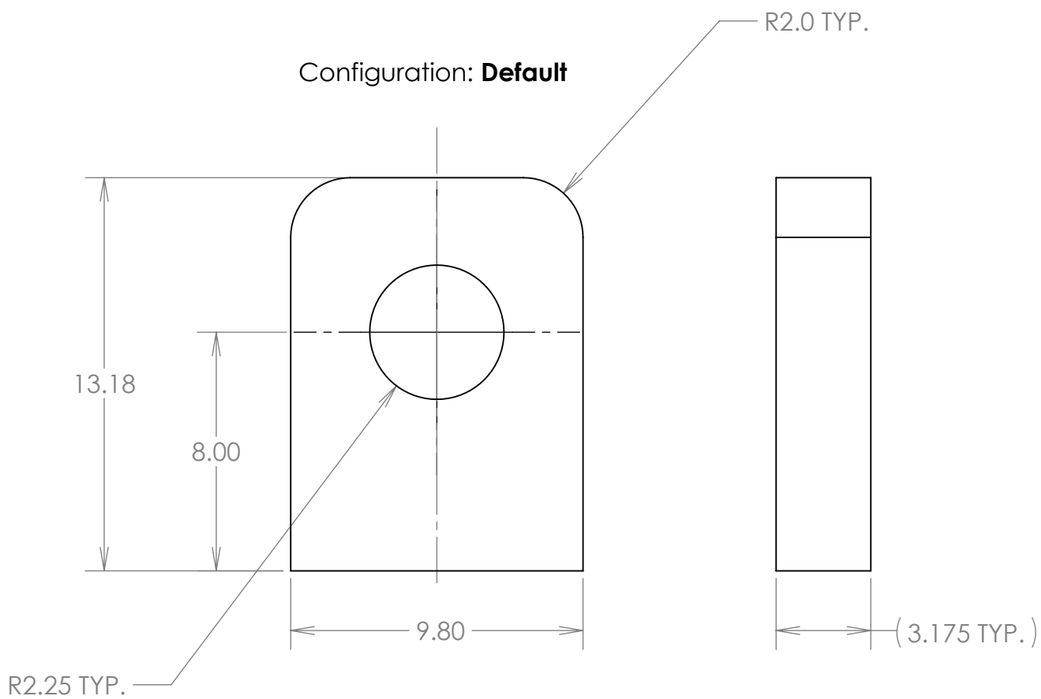
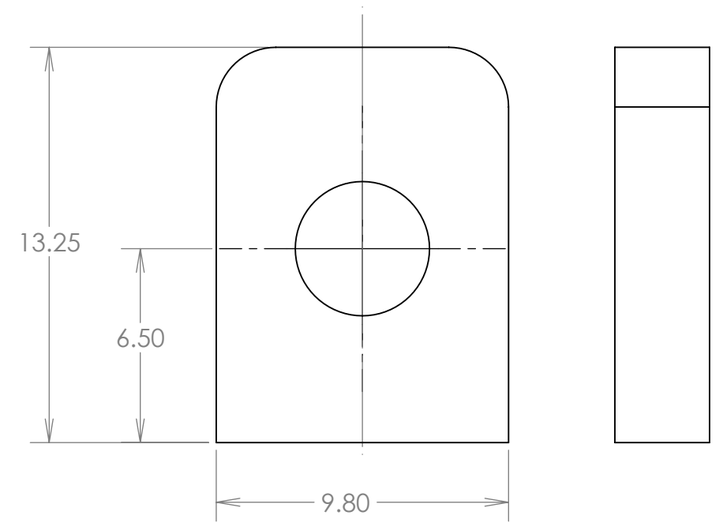
REVISIONS				
REV	DWG	CHK	DATE	DESCRIPTION
0	JHS	JHS	2011-08-30	Initial drawing

Configuration: **Default**



Configuration: **At Flat**



Material is Nylon 6/6, color black, thickness 1/8".
Suggest McMaster 8540K113 or equivalent.

DXFs of waterjet profile will be provided.

MATERIAL Nylon 6/6 (black)

SURFACE TREATMENT

DIMENSIONS IN MM. UNLESS OTHERWISE SPECIFIED:

TOLERANCES		
	X.X ± 0.5	FRAC. ± 1/64
	X.XX ± 0.1	ANGLES ± 1.00°
	X.XXX ± 0.05	FINISH 3.2 (um)

DWG BY	J.H. Silber	DATE 2011-08-30
CHK BY	J.H. Silber	DATE 2011-08-30
APR BY	J.H. Silber	DATE 2011-08-30

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

IDS Stud Pocket Shim

SER NO.		SCALE: 5:1	SHEET 1 OF 1	
PROJECT NO.	PROJECT NAME	CATEGORY CODE	DWG NO.	SIZE B / REV. 0