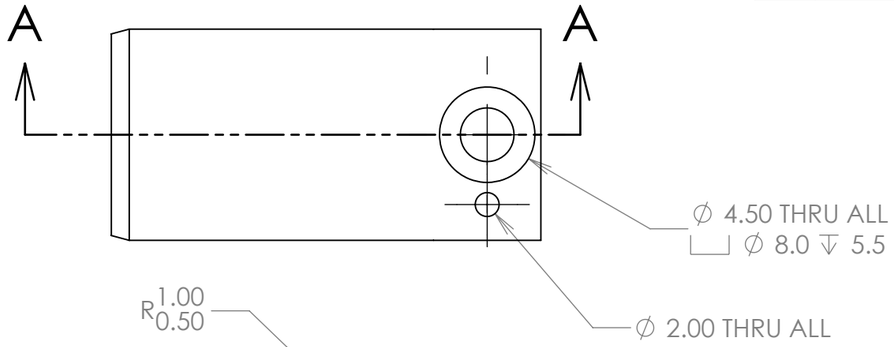
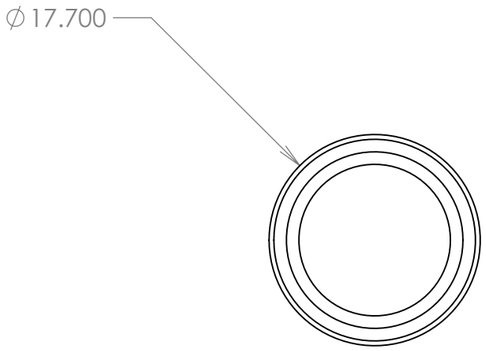
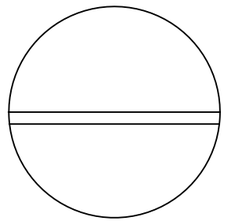
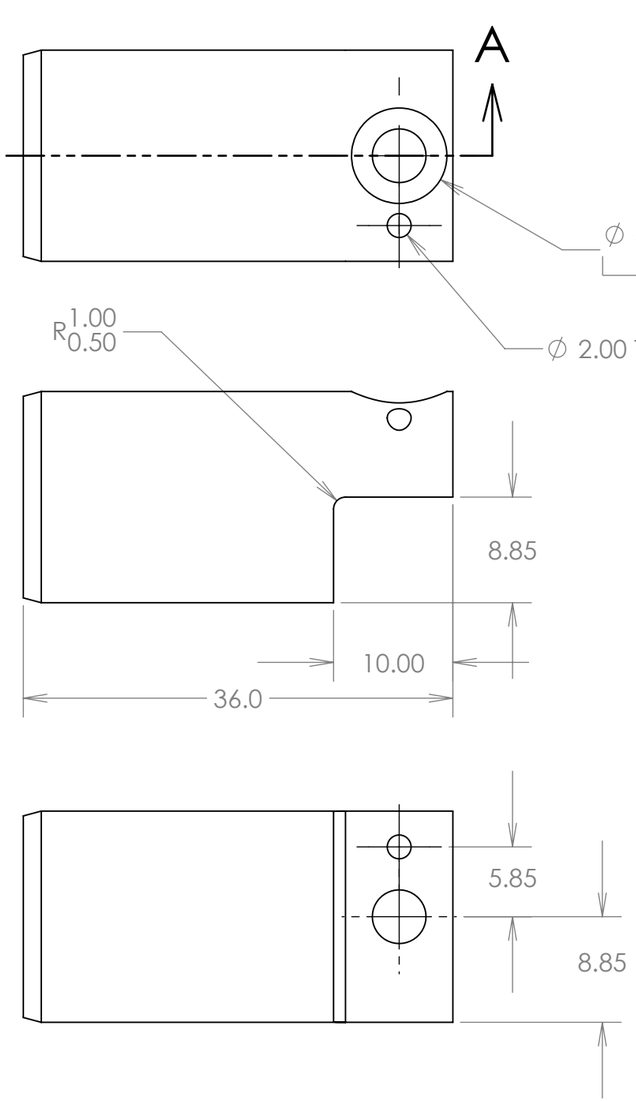
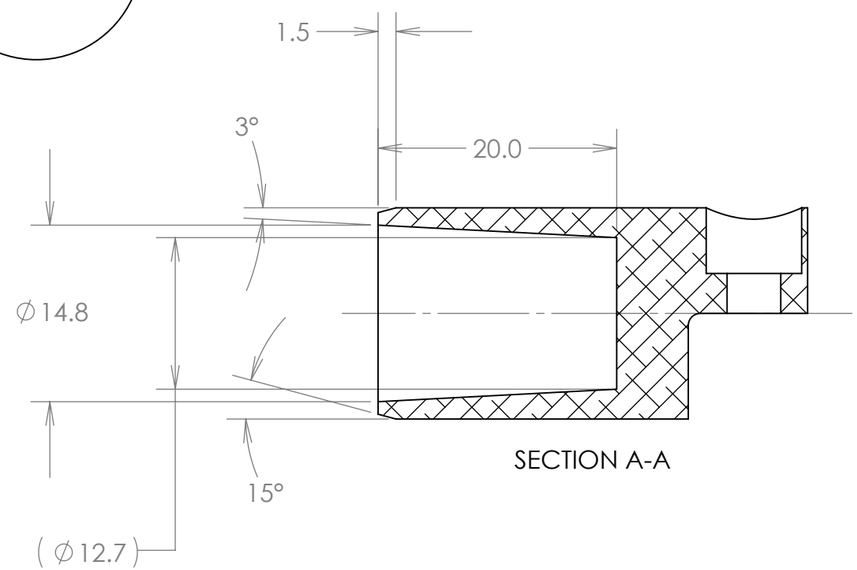
REVISIONS				
REV	DWG	CHK	DATE	DESCRIPTION
0	JHS	JHS	2011-05-08	Initial drawing

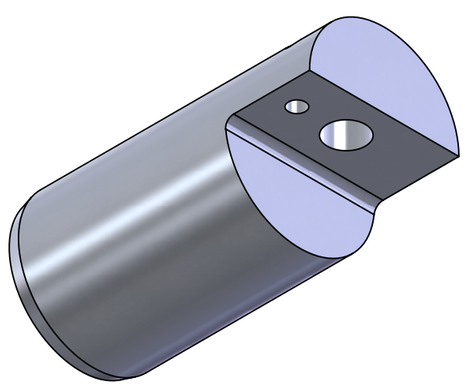












MATERIAL	6061-T6
SURFACE TREATMENT	Clean and alodine

DIMENSIONS IN MM. UNLESS OTHERWISE SPECIFIED:

TOLERANCES		
	X.X ± 0.5	FRAC. ± 1/64
	X.XX ± 0.1	ANGLES ± 1.00°
	X.XXX ± 0.05	FINISH 3.2/(um)

DWG BY	J.H. Silber	DATE 2011-08-05
CHK BY	J.H. Silber	DATE 2011-08-05
APR BY	J.H. Silber	DATE 2011-08-05

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

STAR Experiment 2011

IDS WSC Rail Plug west

SER NO.		SCALE: 2:1	SHEET 1 OF 1		
PROJECT NO.	PROJECT NAME	CATEGORY CODE	DWG NO.	SIZE	REV.
			-	B	0