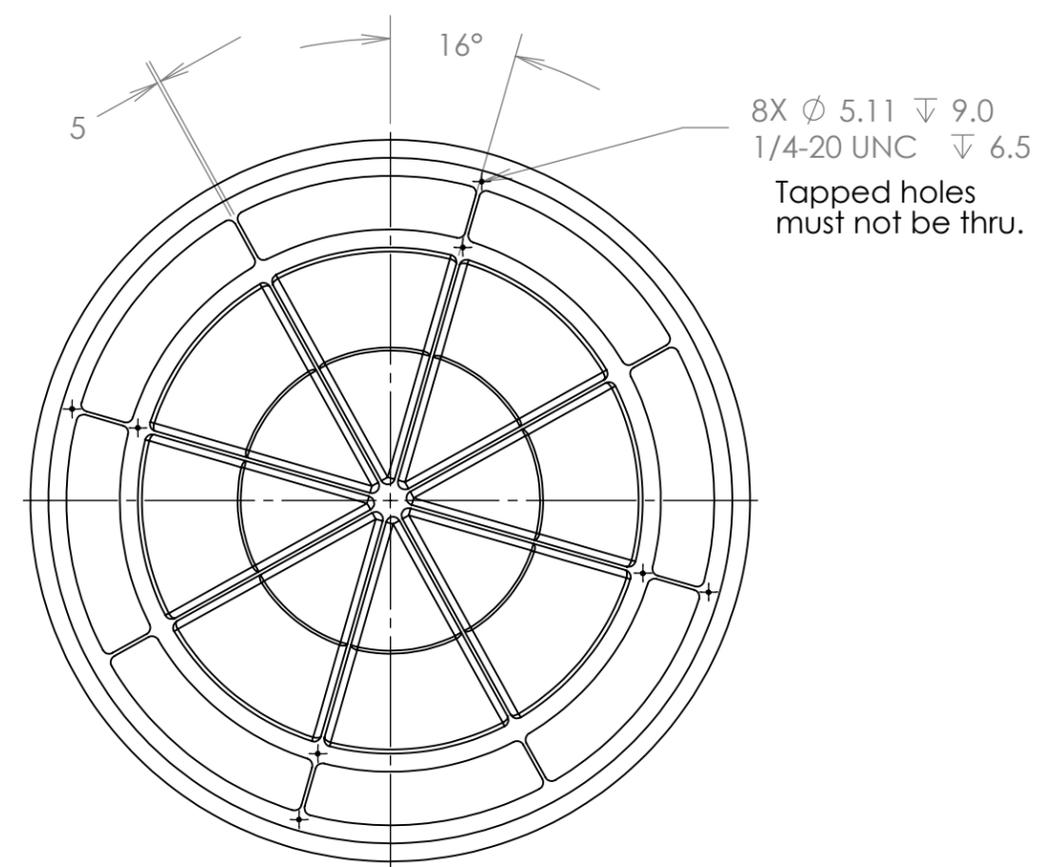
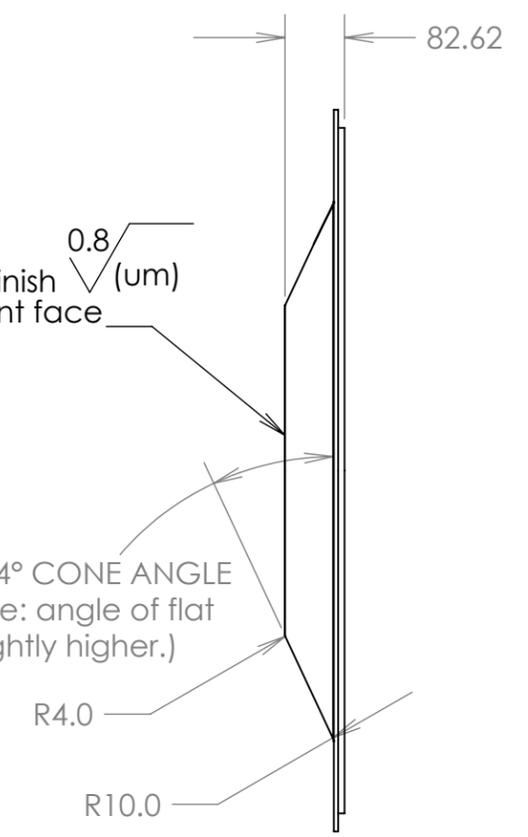
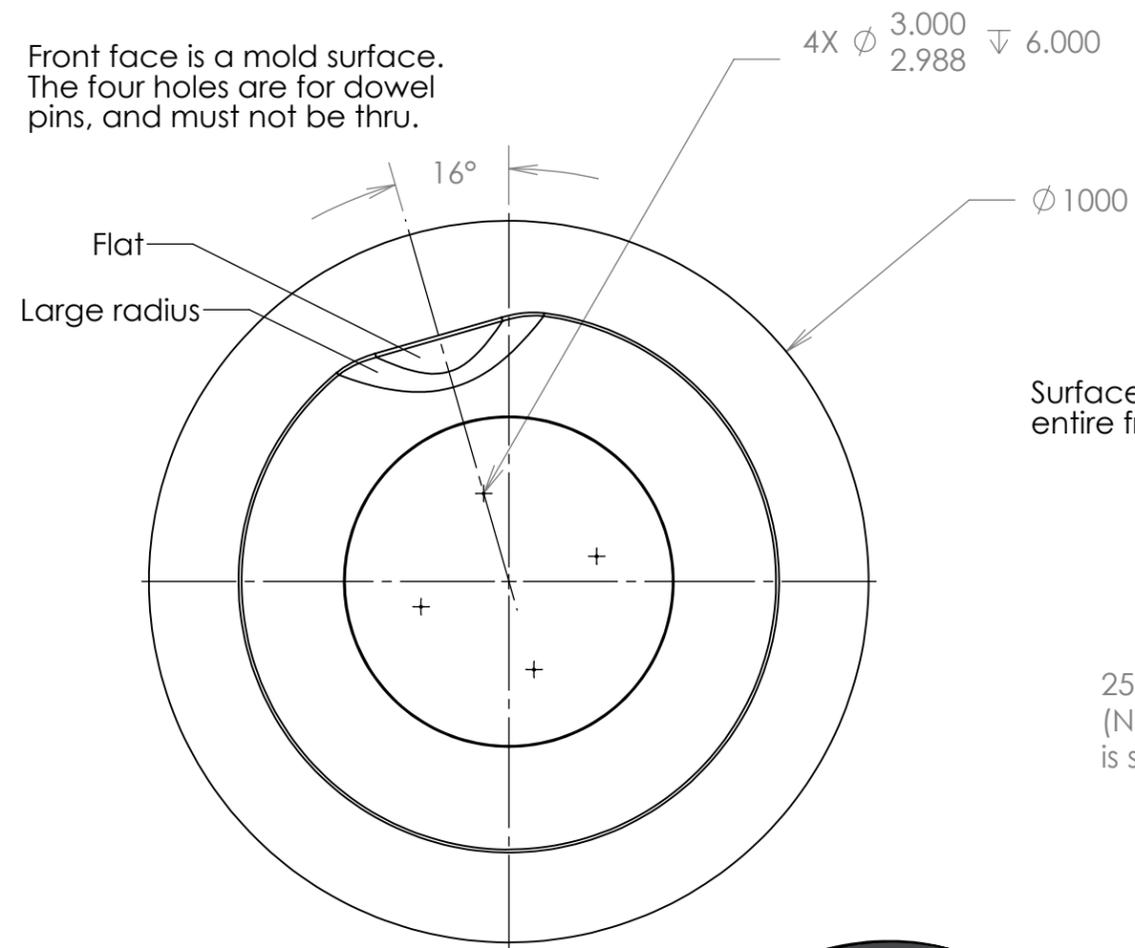
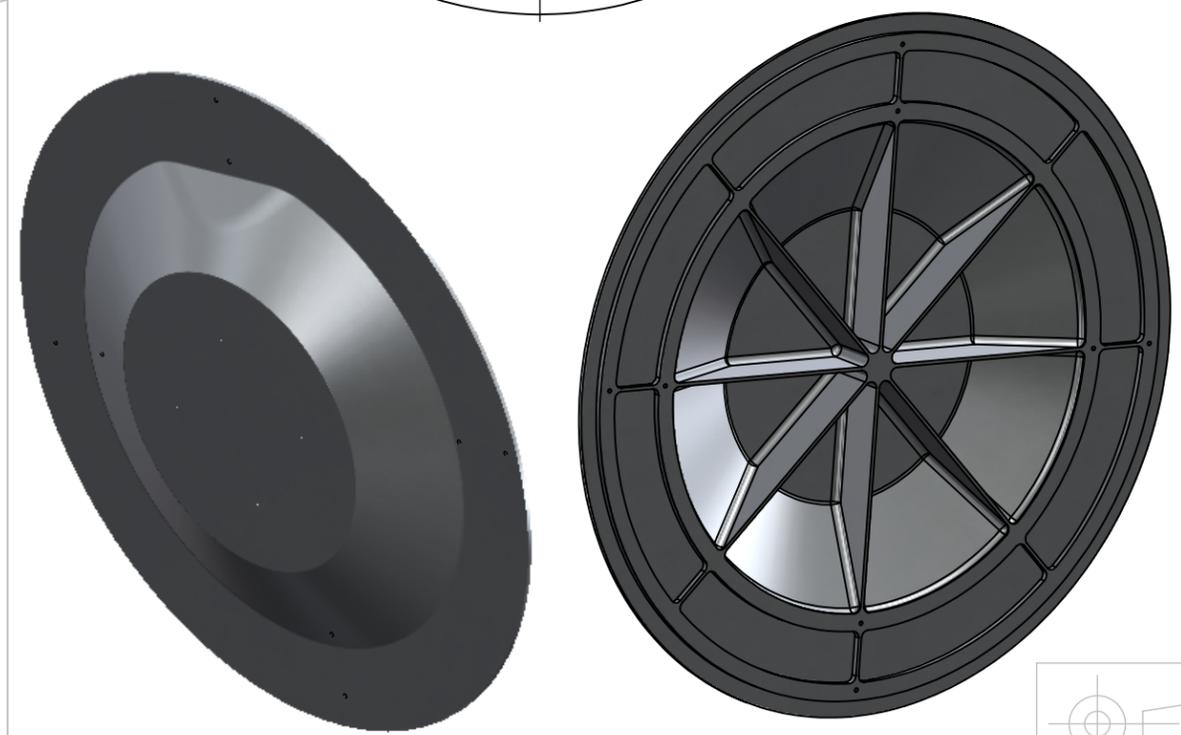


REVISIONS				
REV	DWG	CHK	DATE	DESCRIPTION



Pocketing of back face is shown in "Default" configuration. But if machinist believes a different pocket pattern would be better, we can change it. Discuss with Joe Silber x2296.



Some key features and general sizing are annotated here. Specific dimensions and profiles are to be taken from solid model of same name.

MATERIAL	6061-T6	
SURFACE TREATMENT		
DIMENSIONS IN MM. UNLESS OTHERWISE SPECIFIED:		
TOLERANCES	X.X ± 0.5	FRAC. ± 1/64
	X.XX ± 0.1	ANGLES ± 1.00°
	X.XXX ± 0.05	FINISH $\sqrt[3.2]{\text{um}}$

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

STAR Experiment 2011
IDS Cone Shell Mold

DWG BY J.H. Silber	DATE 2011-02-09
CHK BY J.H. Silber	DATE 2011-02-09
APR BY J.H. Silber	DATE 2011-02-09

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SER NO.	SCALE: 1:10	SHEET 1 OF 1			
PROJECT NO.	PROJECT NAME	CATEGORY CODE	DWG NO.	SIZE	REV.
				B	0