



DETAIL A
SCALE 10 : 1

THREAD IS M4x0.7 WITH RADIUSED ROOTS.

USE TOPPING INSERT.

2 to 2.5 THREADS OF RUNOUT AT TRANSITION TO UNTHREADED SHANK.

NOMINAL DIMENSIONS (SHOWN IN DETAIL) ARE FOR REFERENCE.

TITLE:		
M4 Threaded Stud		
MATERIAL		
Ti 6Al-4V		
DATE		SCALE: 5:1
2010-08-23		SHEET 1 OF 1