

Tax Week Fabrication Update

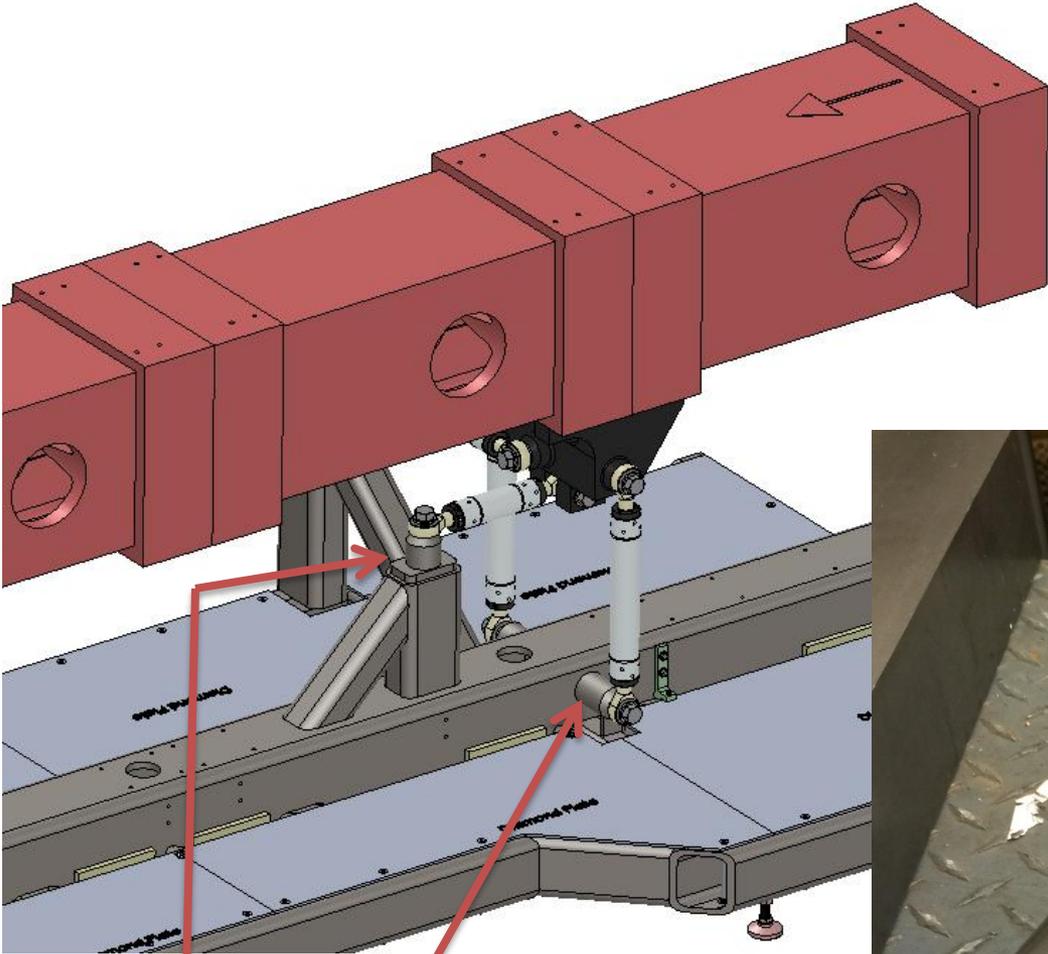


Tuner port blank-offs for vacuum checking

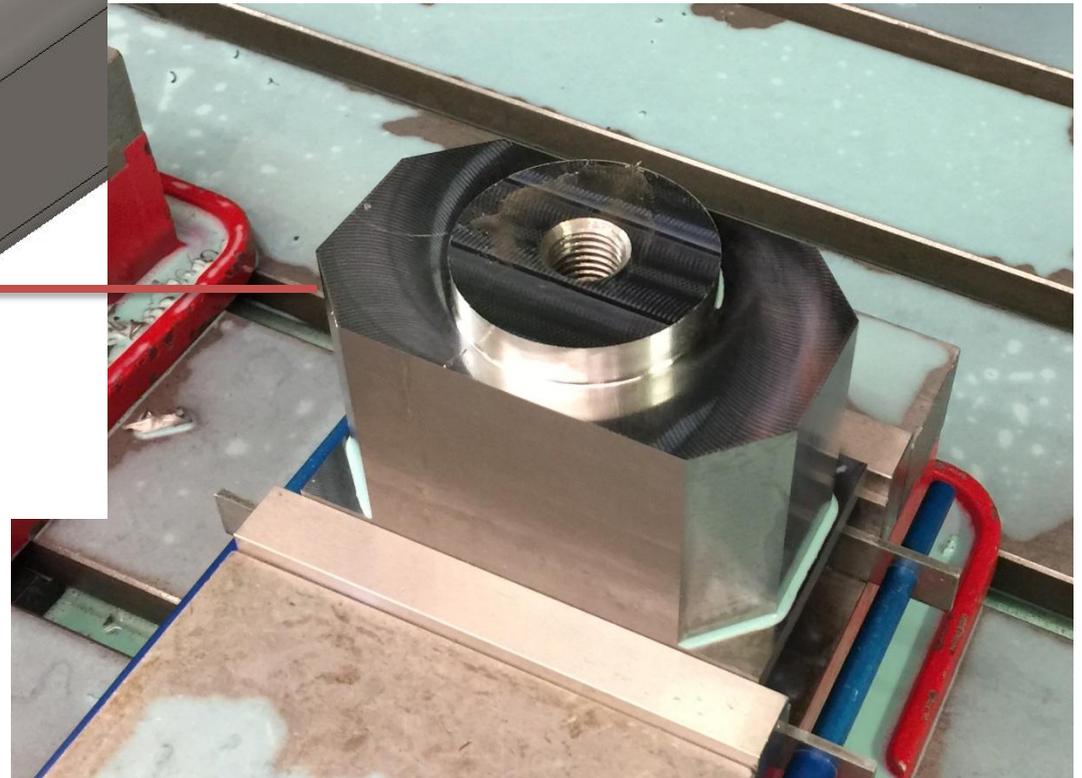
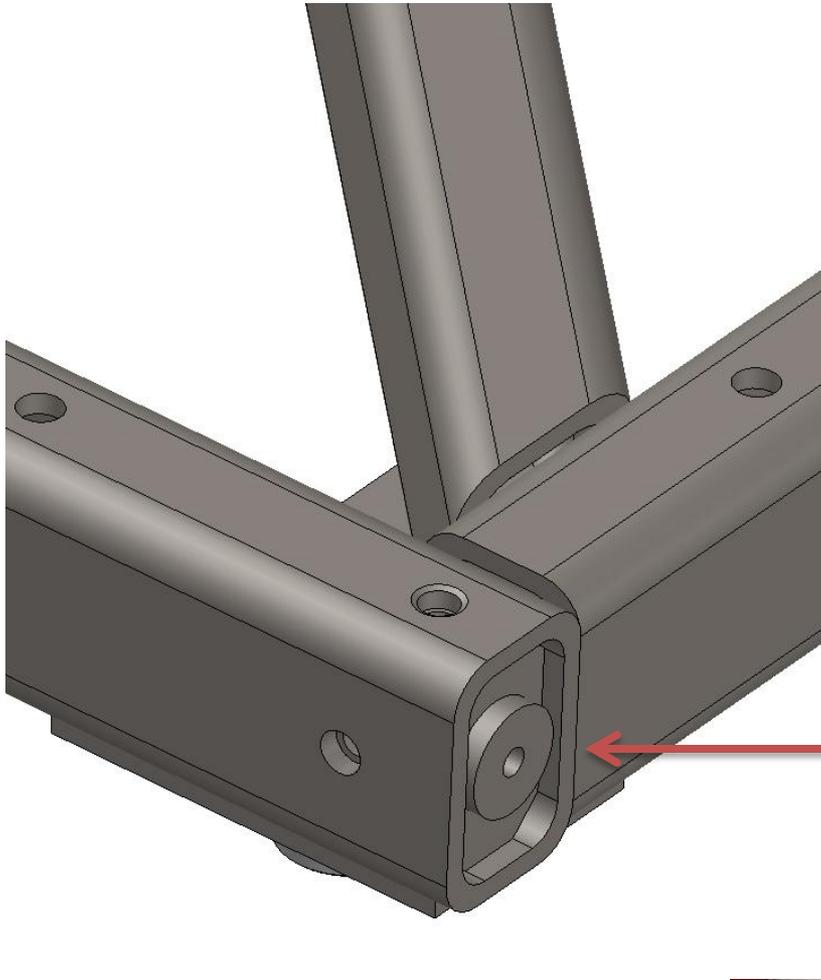
Support Frame continues to grow

The red arrows are new pieces added since last update

Precision strut attachment post
are being fabricated



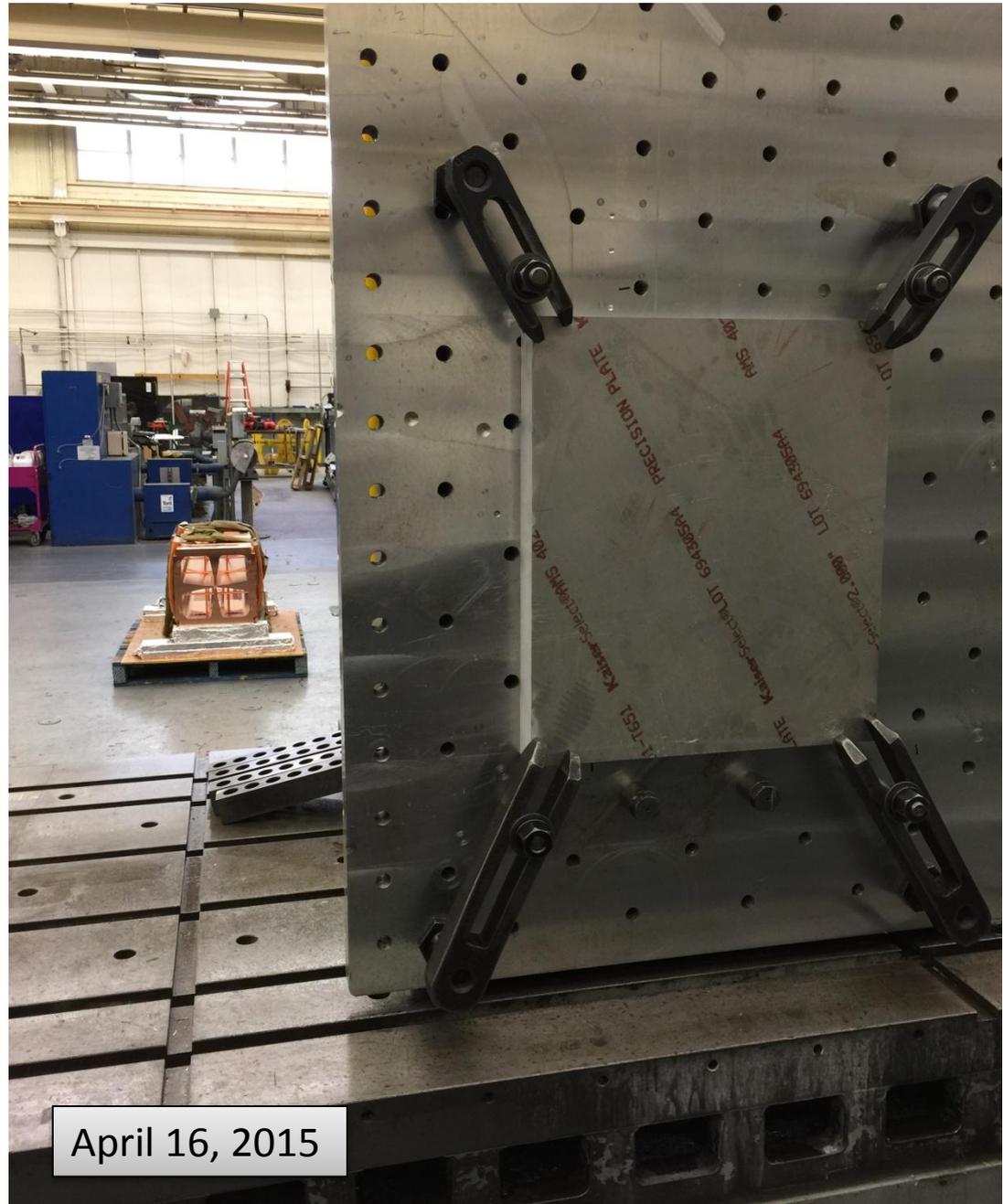
End blocks for the corners of the support frame are being fabricated



End machining of the modules is a little delayed.

The end wall machining program will be test run into aluminum blanks before touching copper.

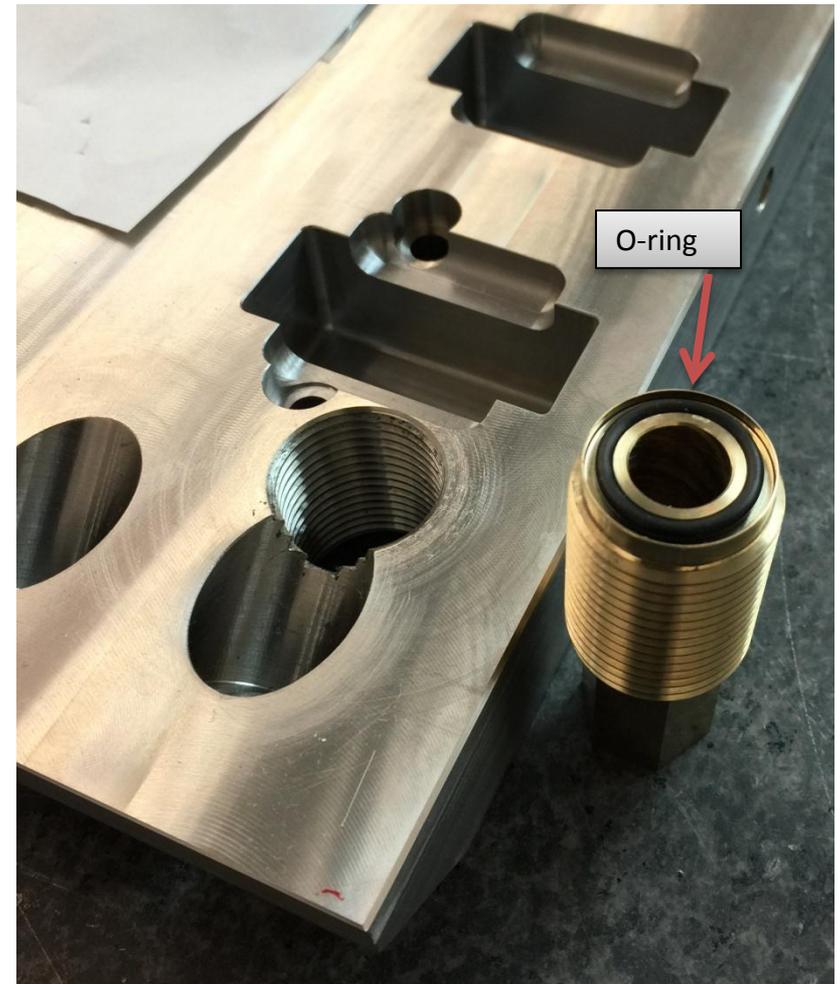
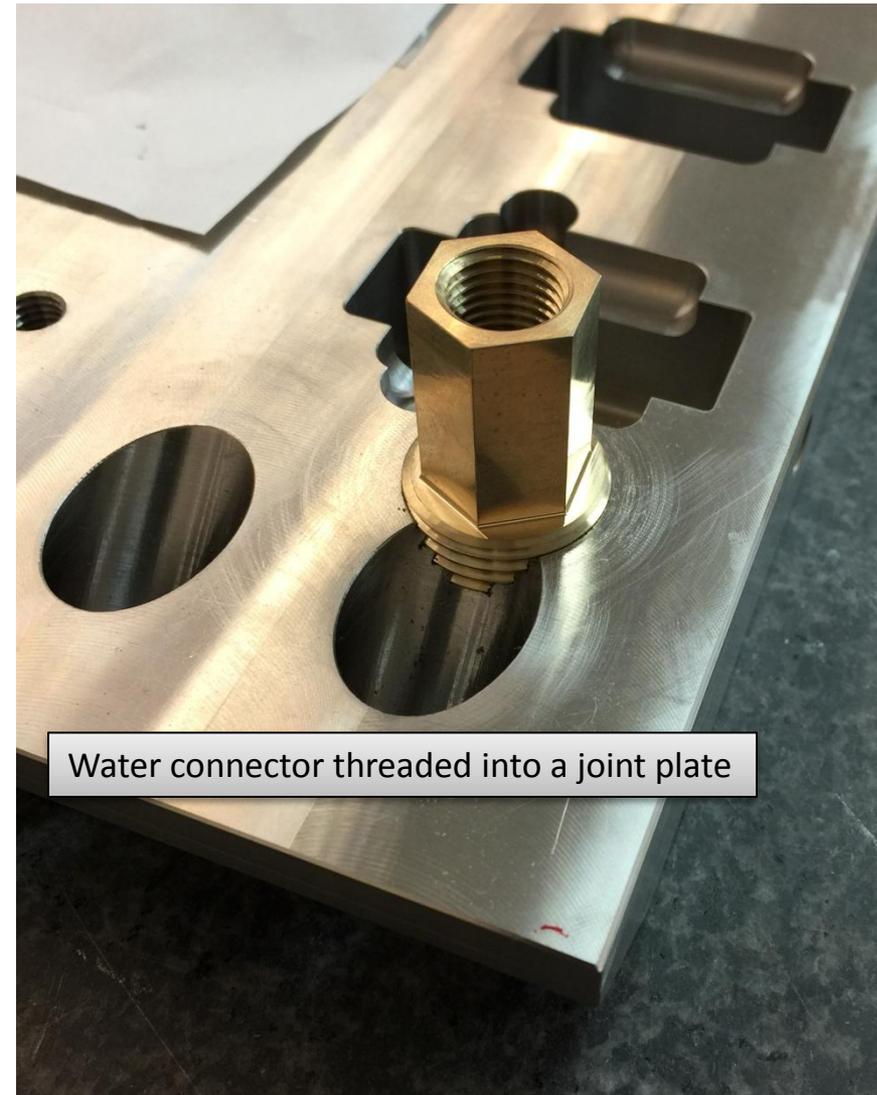
Module 1 is in the background and the test aluminum plate is mounted in the G&L in the foreground about to be started.



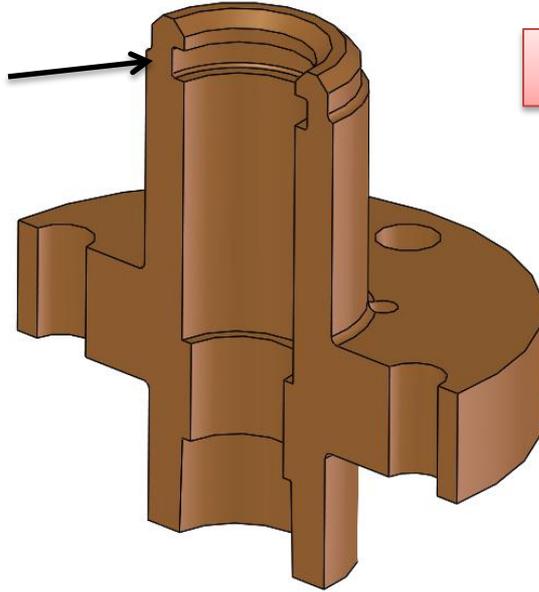
April 16, 2015

Cooling channel water connector

Prototype worked well. 99 more ordered. Probably will be fabricated at an outside shop



Internal O-ring groove



Pi-mode rod water connector

Prototype works well. 49 more to be fabricated. Probably by an outside shop.

