



UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		LAWRENCE BERKELEY NATIONAL LABORATORY			
TOLERANCES	X.X $\pm$ 0.1	FRAC. $\pm$ 1/64	ACCT NO. Z3LNST	SERIAL NO. -	UNIVERSITY OF CALIFORNIA-BERKELEY		
	X.XX $\pm$ 0.01	Angles $\pm$ 0.50	DATE ISSD -	DATE RECD -	NO. RECD 1	LHC	
	X.XXX $\pm$ 0.001	FINISH 125	DELIVER TO: -	GENERAL			
DO NOT SCALE PRINT			SURFACE TREATMT Degrease		LUMI - NEW PRESSURE CASE DESIGN REFERENCE		
THREADS ARE CLASS 2			IDENT METHOD TAG		MICR FLM:	ASSEM	1.000
CHAMFER ENDS OF ALL SCREW TREADS 30°			DWG BY GHIORSO		PAT CLR:	DWG. TYPE	SCALE
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			DATE 17-Jun-05		DESIGN ACCT NO. Z3LNST	CATEGORY CODE LH0000	SHOWN ON -
BREAK EDGES .016 MAX. ON MACHINED WORK			CHK BY -		DWG NO. 27D211 3		SIZE A
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			DATE -		REV		
IN ACCORDANCE WITH ASME Y14.5M & B46.1					SHEET 1 OF 1		