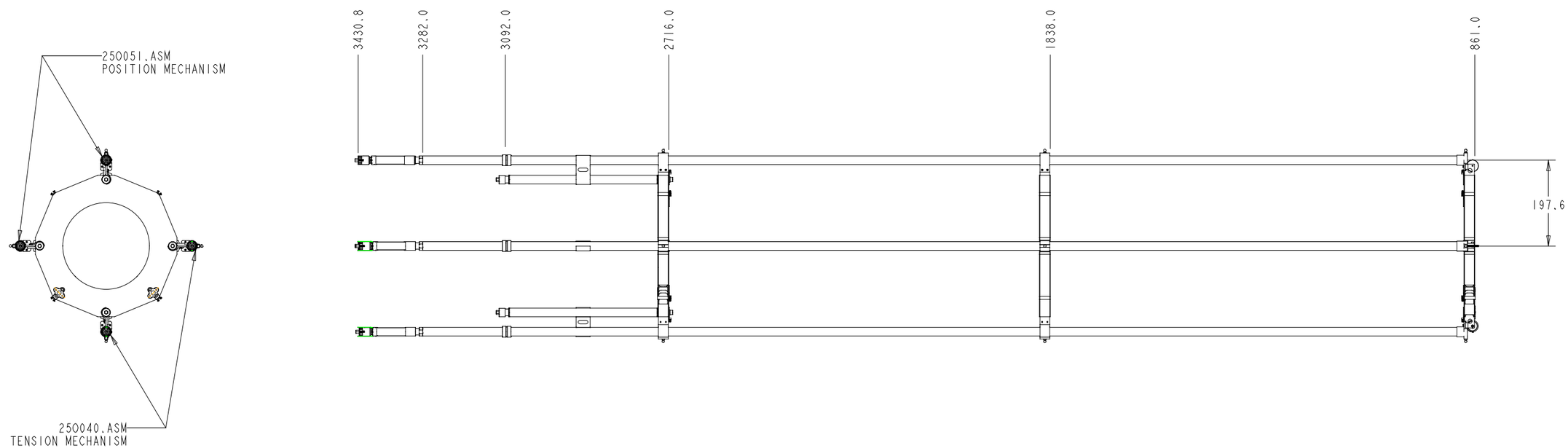

REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED

TOLERANCES		
	X.X ± 0.25	FRAC. ± 1/64
	X.XX ± 0.10	Angles ± 0.50°
	X.XXX ± 0.05	FINISH 125 (μm)

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

ACCT NO.		NO. REQD 1	SER NO. -
DEL TO	E Anderssen		DATE ISSD -
SURFACE TREATMT			DATE REQD -
IDENT METHOD	TAG		
PROJECT NUMBER			(1mm)
PROJECT NAME			
DWG BY	D Uken		DATE 14-Oct-03
CHK BY	N Hartman		DATE
APR BY	E Anderssen		DATE

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

ATLAS PIXEL DETECTOR
BEAM PIPE AND SERVICES SUPPORT
Main Assembly Side A

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 0.200	DO NOT SCALE PRINTS
	ASSEM	250XXX	SHEET 2 OF 2	
PATENT CLEAR:	DESIGN ACCT. NO. Refer to Web Job Order	CATEGORY CODE API000	DWG. NO. 2501504	SIZE / REV. 1

Dwg. File: 250150 Model File: 250150