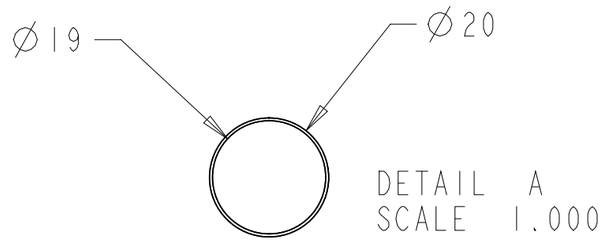
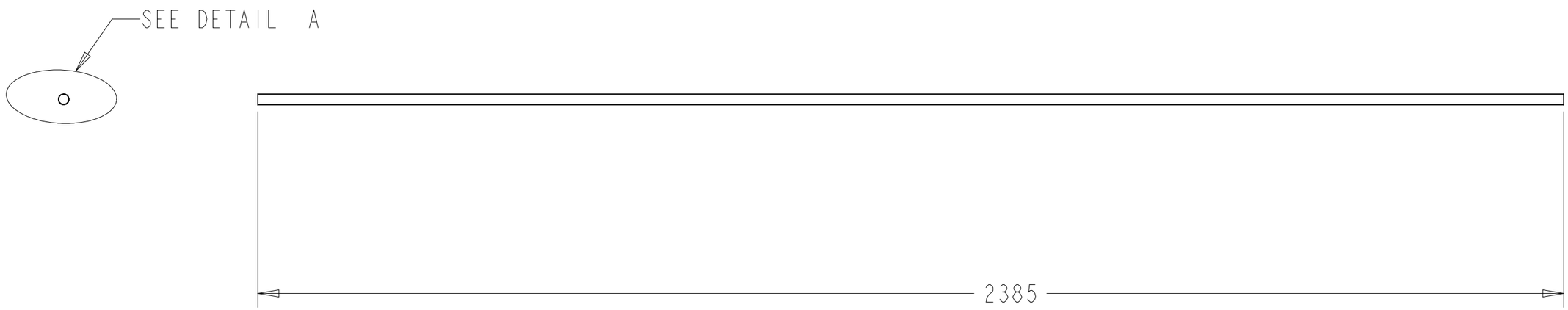
DWG. NO.	SIZE	REV.	SH.
2501752		1	1

DESCRIPTION	MATERIAL	MAT. LOCATION
?	P30 IkT PW / YSH80 UDT EX1515	-





REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED

TOLERANCES		
	X.X ± 0.25	FRAC. ± 1/64
	X.XX ± 0.10	Angles ± 1.00°
	X.XXX ± 0.05	FINISH 125 √(µin)

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

ACCT NO.	NO. REQD 8	SER NO.	-
DEL TO	E Anderssen	DATE ISSD	-
SURFACE TREATMT		DATE REQD	-
IDENT METHOD	TAG		
PROJECT NUMBER	N/A	(logo)	
PROJECT NAME			
DWG BY	D Uken	DATE	05-Sep-03
CHK BY	N Hartman	DATE	
APR BY	E Anderssen	DATE	

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

ATLAS PIXEL DETECTOR
BEAM PIPE AND SERVICES SUPPORT
Main Longeron Tube, 20 mm Diameter

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 0.125	DO NOT SCALE PRINTS
	PART	250155	SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO. See WebJO	CATEGORY CODE AP1000	DWG. NO. 2501752	SIZE / REV. 1

Dwg. File: 250175 Model File: 250175

Rev. 1/8/2001 ATLAS