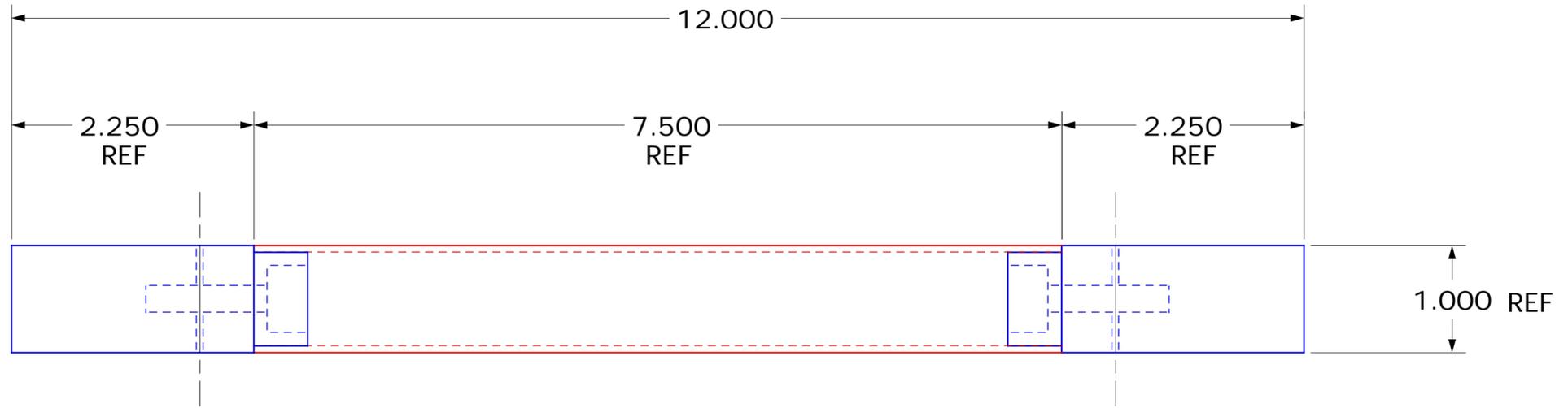


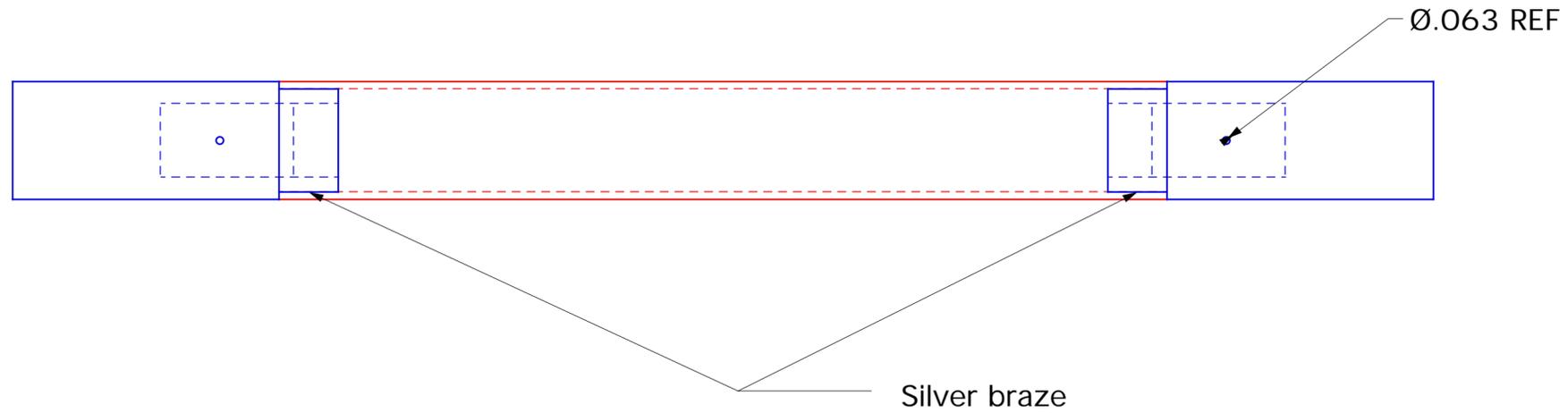
REQ.	ITEM	PART NUMBER	DESCRIPTION



short rod end

spring arm tube

short rod end



Silver braze

Note: Orient the 1/16 D holes as shown (parallel).

REV	DWN	CHK	ZONE	DATE	CHANGES	UNLESS OTHERWISE SPECIFIED		SHOP ORDERS			LAWRENCE BERKELEY LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY								
						TOL'S	.XX ±	FRACT. ±	ACCT NO.	SER. NO.	Ergo armrest								
					.XXX ±		ANGLES ±	DATE ISS'D	DATE REQ'D	NO. REQ'D	4-bar link								
					.XXXX ±		FINISH	DELIVER TO			control arm weldment								
								SURFACE TREATMENT			DO NOT SCALE PRINTS								
							Threads are class 2. Chamfer ends of all screw threads 30°. Cut 1.5 pitch thr'd relief with round nose tool on machine cut threads. Break edges .016 max on mach'd work. Remove burrs, weld spatter, scale. Reference: ANSI Y14.5			IDENT. METHOD			PATENT CLEAR.	DWG. TYPE	SHOWN ON	SCALE	DWG. NO.	SIZE	REV
										DWN BY JOHN BERCOVITZ			DATE 2003/07/08	MICROFILMED	DESN ACCT NO	CATEG. CODE		3	
										CHK BY			DATE						