



HELI-COIL TAP THRU FOR #6-32 INSERT

NOTES:

1) REMOVE BURRS & BREAK SHARP EDGES.

UNLESS OTHERWISE SPECIFIED		THE INFORMATION CONTAINED HEREIN IS BEING MADE AVAILABLE ONLY AS THE PROPERTY OF AND FOR THE PURPOSES OF IT CANNOT BE LAWFULLY REPRODUCED IN ANY FORM NOR DIVULGED TO ANY THIRD PARTY, NOR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT HAS BEEN MADE AVAILABLE TO YOU WITHOUT THE EXPRESS WRITTEN CONSENT		ROTATE DISC	
DIMENSIONS ARE IN INCHES		DRAWN <i>R. ZEBICH</i> <i>W-25</i>		CODE IDENT NO	
FRACTIONS TOLERANCES ON DECIMALS ANGLES		CHECKED		13471	
0 TO 4 ± 1/32 .XX ± .01 ± 0° 30'		DESIGN		SIZE	
4 TO 8 ± 1/16 .XXX ± .005		ENGRG		A	
8 AND UP ± 1/8		APPD		SCALE Full	
RMS FINISH <i>63 ALL OVER</i> <i>EXCEPT AS NOTED</i>		APPD		SHEET 1	
MATERIAL <i>6061-T6 ALUM</i>		APPD		213	
FINISH <i>1/8 DIA.</i>		APPD			
FINISH <i>BLACK ANODIZE</i>		APPD			