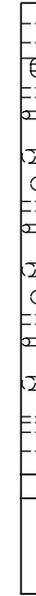
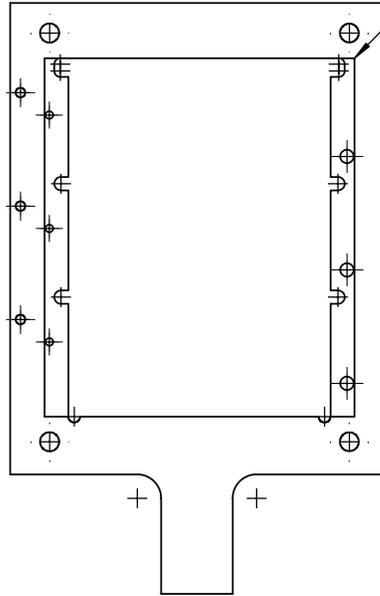


REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	

These corners can be cut away if that makes it easier to make 45 degree cut



This side flat to 0.001

Notes

1. Quantity=2
2. If possible, make one piece of aluminum to thickness and then extract two parts from it. This is to keep the part to part variation in thickness as low as possible
3. machine from IGS file tolerances are standard for NC milling

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Lawrence Berkeley Lab			
DIMENSIONS ARE IN INCHES		DRAWN				Project: UCSF microarray viewer TITLE: Slide holder cassette top 4 Account# 806x01	
TOLERANCES:		CHECKED					
X.XX +/- 0.02		ENG APPR.					
X.XXX +/- 0.005		MFG APPR.		SIZE DWG. NO. REV			
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.					
MATERIAL		COMMENTS:		SCALE: 1:2 WEIGHT: SHEET 1 OF 1			
Aluminum							
NEXT ASSY	USED ON	FINISH					
		Bead Blast and black anodize					
APPLICATION		DO NOT SCALE DRAWING					