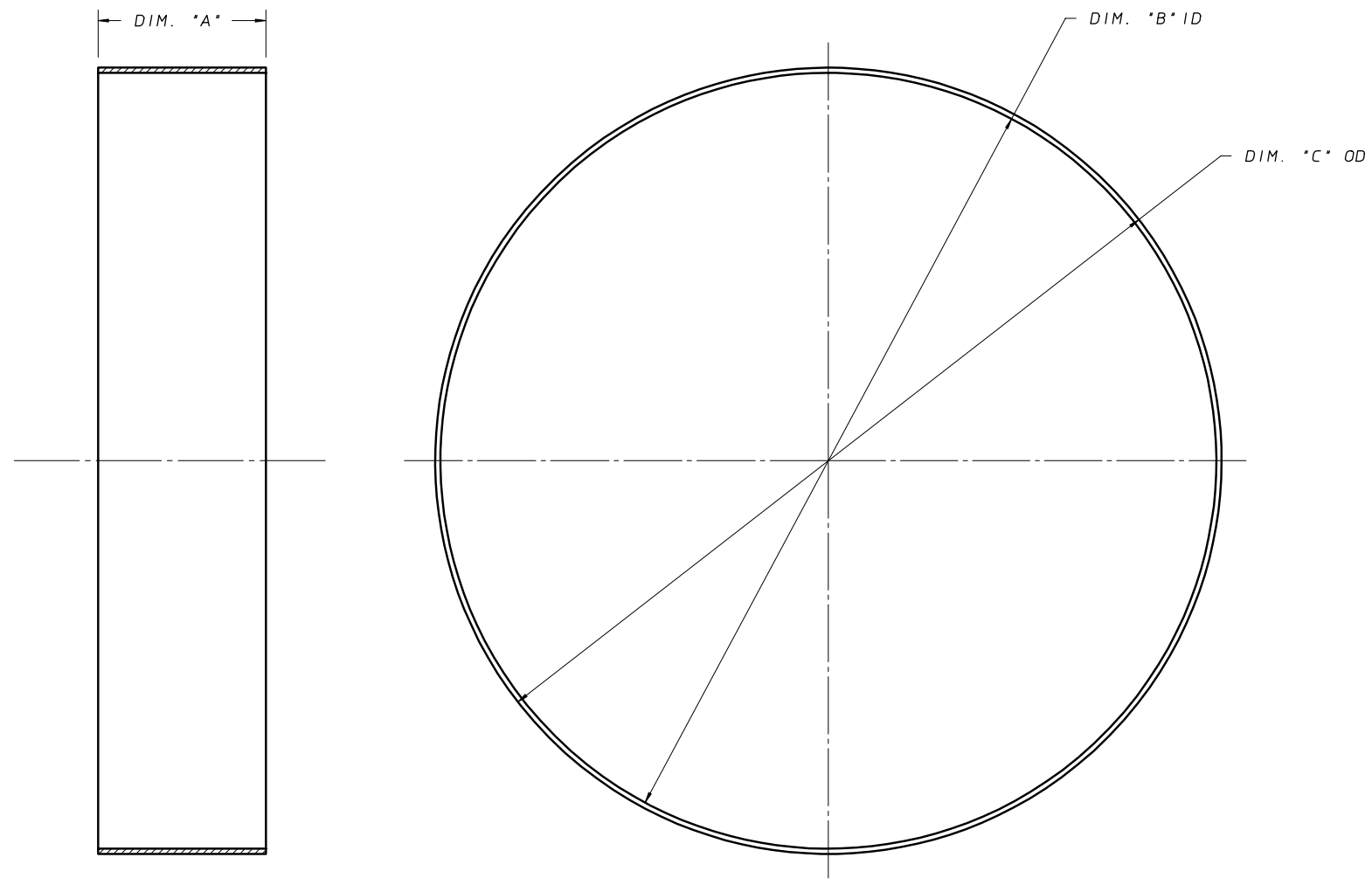
21G7422	REQD	ITEM	PART NUMBER	DESCRIPTION
				STAINLESS STEEL SHEET, .125" STK.

NOTES:

1. SEAM SHALL BE BUTT-WELDED AND LEAK TIGHT.



	DIM. "A"	DIM. "B"	DIM. "C"
21G7422-1	4.00	Ø18.50 ID	--
21G7422-2	4.00	--	Ø26.00 OD
21G7422-3	2.50	Ø28.00 ID	--

REV	DWN	CHK	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED

TOLERANCE .X ±.1 .XX ± .01 .XXX ±.005

SURFACE FINISH 125 √

1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH.
2. THREADS CLASS 2.
3. CHAMFER ENDS OF ALL SCREW THRDS 30°.
4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS.
5. BREAK EDGES 1/64 MAX. ON MACHINE WORK.
6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER.
7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.

SHOP ORDERS

ACCT NO | SER NO

DATE ISSD | DATE REQD | NO REQD

DELIVER TO

SURFACE TREATMENT DEGREASE

IDENTIFIC METHOD TAG

DWG BY D. CHENG | DATE 3/3/99

CHK BY | DATE

LAWRENCE BERKELEY LABORATORY

UNIVERSITY OF CALIFORNIA-BERKELEY

SNS-FES ION SOURCE AND LEBT

PROTOTYPE LEBT

INSULATOR MOLD RINGS

PAT CLEAR	DWG TYPE	SHOWN ON	SCALE: 1:4
	DETAIL	21G7466	DO NOT SCALE PRINTS
MICROFILMED	DESIGN ACCT NO 8210-14	CATEGORY CODE FE1111	DWG NO 21G7422 REV