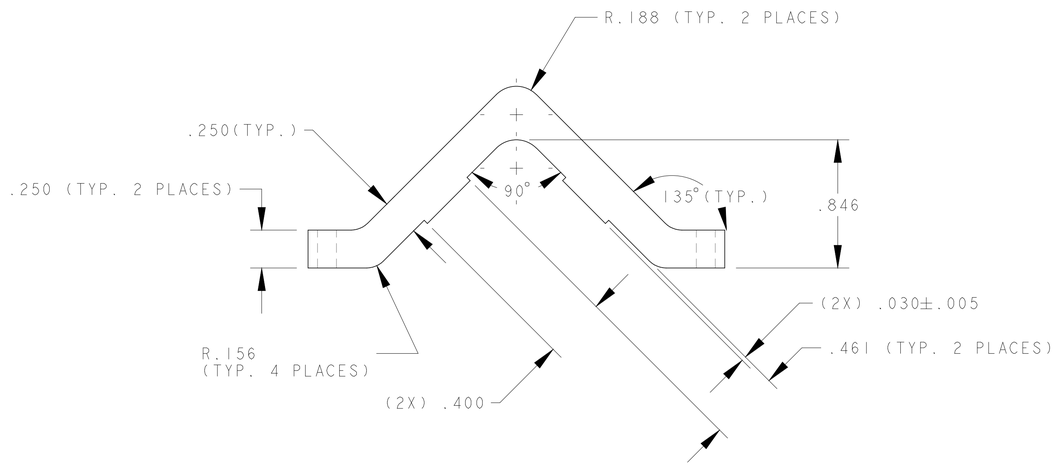

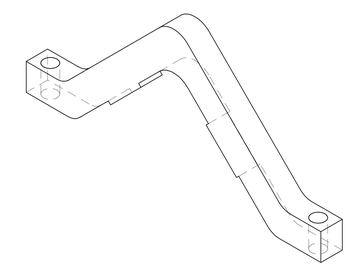

SCALE 2:1

-02	4-40 THREAD	CLAMP, LOWER
-01	Ø.125	CLAMP, UPPER
TAB	DIM "A"	PART NAME

REV	DWG	CHK	ZONE	DATE	CHANGES
A				9/4/01	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED
PROJECTION:
TOLERANCES: X.X ± 0.1 | FRAC. ± 1/64 | X.XX ± 0.03 | Angles ± 1.0° | X.XXX ± 0.010 | FINISH 125
DO NOT SCALE PRINT
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

DESCRIPTION	MATERIAL	MAT. LOCATION
-	SS 304	-

SHOP ORDERS
ACCT NO. | NO. REQD | SER NO. -
DEL TO | DATE ISSD -
DATE REQD -
SURFACE TREATMT -
IDENT METHOD TAG
PROJECT NUMBER N/A
PROJECT NAME N/A
DWG BY Allan DeMello | DATE 31-Aug-01
CHK BY Allan DeMello | DATE
APR BY Allan DeMello | DATE

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

SNS - FES MEBT
MECHANICAL SUB-SYSTEMS
BPM SHIM CLAMP

MICROFILMED: | DWG. TYPE PART | SHOWN ON - | SCALE: 2/1 | DO NOT SCALE PRINTS
SHEET 1 OF 1
PATENT CLEAR: | DESIGN ACCT. NO. - | CATEGORY CODE FE3330 | DWG. NO. 25B7124 | SIZE | REV. A

Dwg. File: 25B7124 Model File: 25B7124