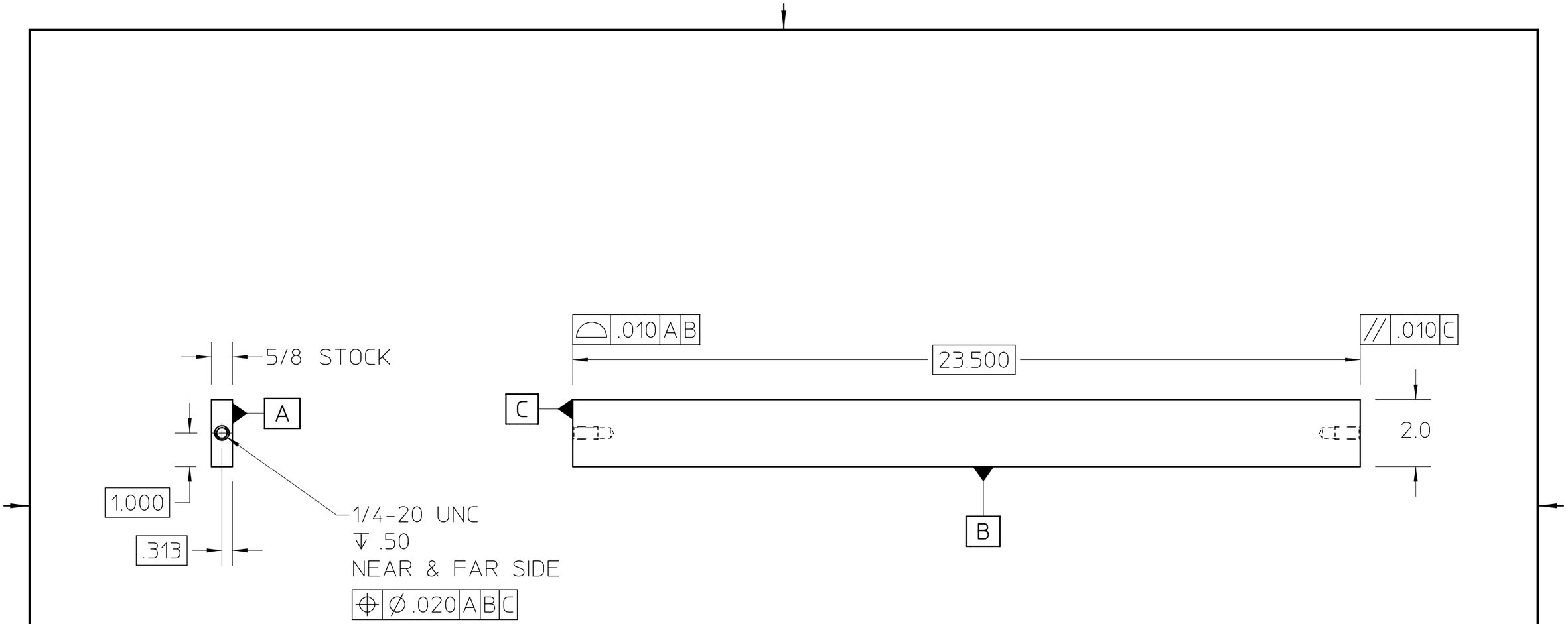

MAT 2: ,	NOTES:
MAT 1: BAR, ALUMINUM 6061	NOTES:

REV	ZONE	CHANGES	DWG BY	DATE

UNLESS OTHERWISE SPECIFIED

TOLERANCE .X ±.1 .XX ± .02 .XXX ±.010

SURFACE FINISH 125 ✓

1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH.
2. THREADS CLASS 2.
3. CHAMFER ENDS OF ALL SCREW THRDS 30°.
4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS.
5. BREAK EDGES 1/64 MAX. ON MACHINE WORK.
6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER.
7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.

SHOP ORDERS

ACCT NO	SER NO	
DATE ISSD	DATE REQD	NO REQD
DELIVER TO	IDENT METH	SEE NOTES
SURFACE TREATMENT	BLACK ANODIZE	
DWG BY ajdemell		DATE 06-27-2003
CHK BY ajdemell		DATE 06-30-2003
APP BY ajdemell		DATE 06-30-2003

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY

LIGHT SOURCE - BEND MAGNET BEAMLINES

BL 12.3.1 END STATION

CRADLE REAR BRACE BAR

PAT CLEAR	DWG TYPE DETAIL	SHOWN ON	SCALE: 1:3 DO NOT SCALE PRINTS
MICROFILMED	DESIGN ACCT NO -	CATEGORY CODE AL6193	DWG NO 26A8412 Size A Rev

SHEET 1 OF 1

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