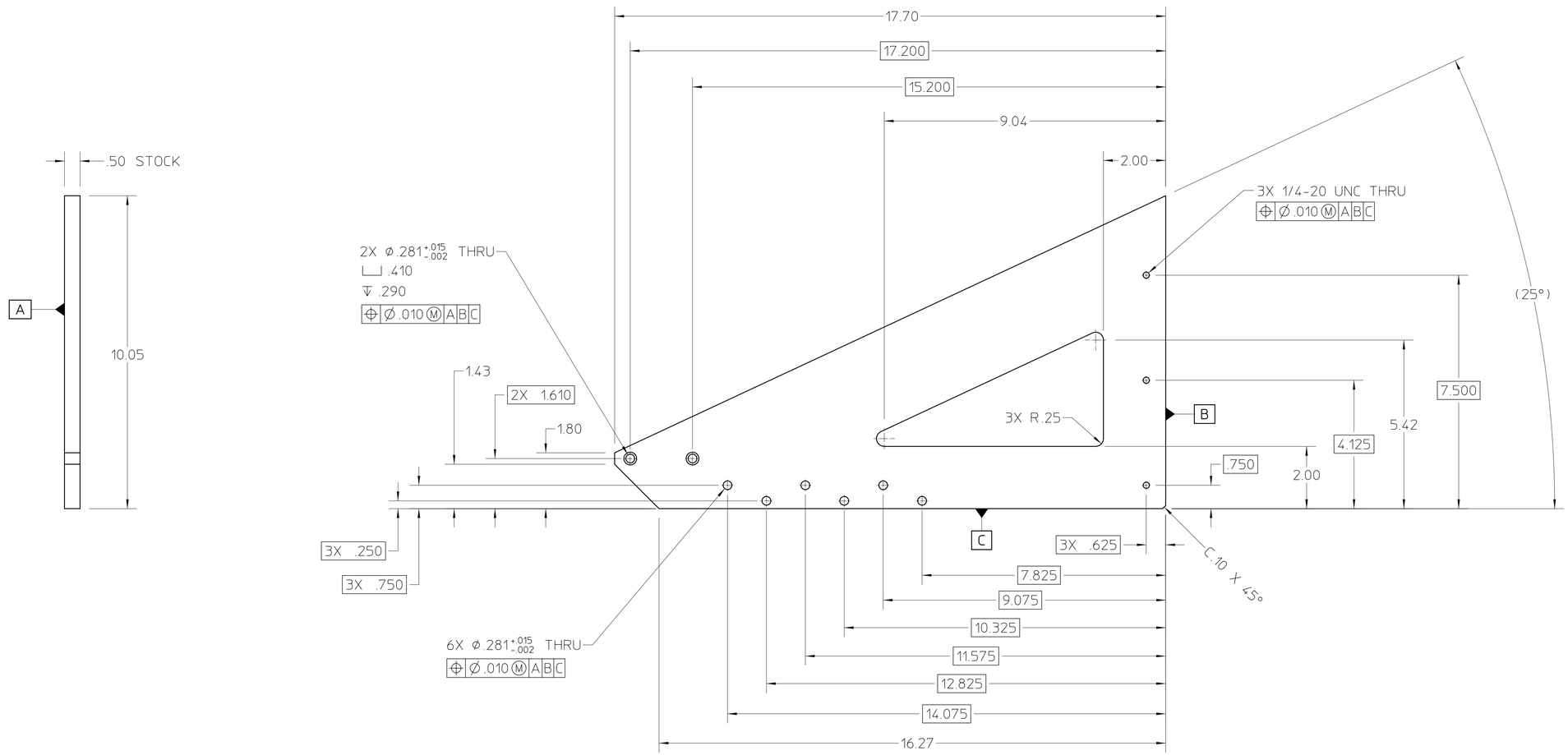

26A8394A

MAT 2: . NOTES:

MAT 1: PLATE, ALUMINUM 6061 NOTES:

REV	ZONE	CHANGES	DWG BY	DATE	CHK BY	DATE	APP BY	DATE

UNLESS OTHERWISE SPECIFIED

TOLERANCES			
	.X ± .1	FRAC. ± –	
	.XX ± .02	ANGLES ± 1/2°	
	.XXX ± .010	FINISH 125√	

THREADS ARE CLASS 2.
CHAMFER ENDS OF ALL SCREW THREADS 30°.
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS

ACCT. NO.		SERIAL NO.	
DATE ISSD.	DATE REQD.	NO. REQD.	
DELIVER TO		IDENT. METH.	SEE NOTES
SURFACE TREATMENT	BLACK ANODIZE		
DWG. BY	ajdemell	DATE	06-26-2003
CHK. BY	ajdemell	DATE	06-30-2003
APP. BY	ajdemell	DATE	06-30-2003

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LIGHT SOURCE - BEND MAGNET BEAMLINES
BL 12.3.1 END STATION
RIGHT CRADLE TRIANGLE PLATE

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS
	DETAIL		1 : 2	

MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
	–	AL6193	26A8394		A

SHEET 1 OF 1

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