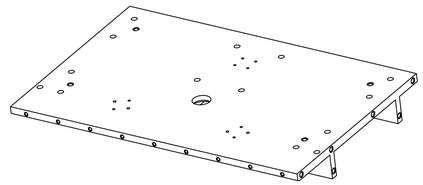
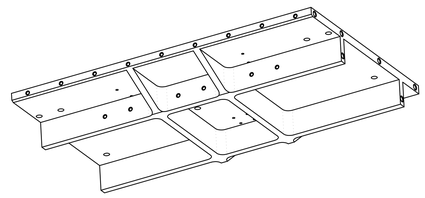
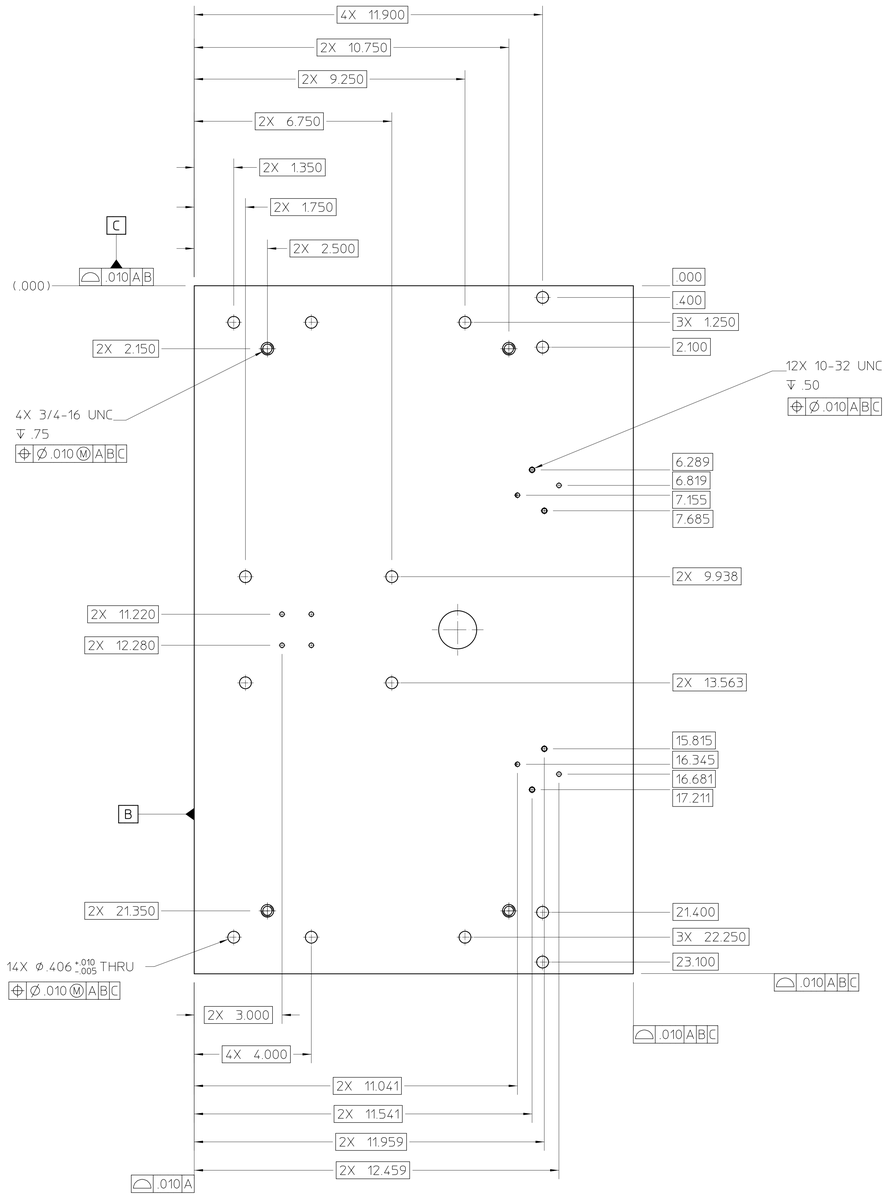
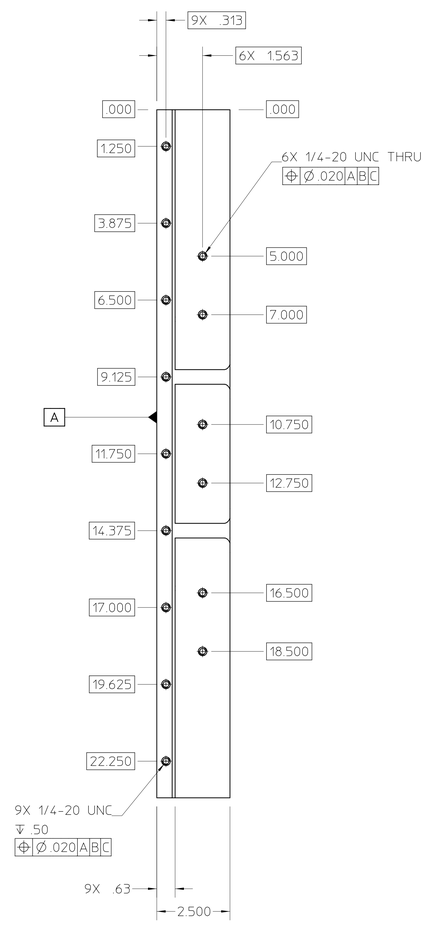


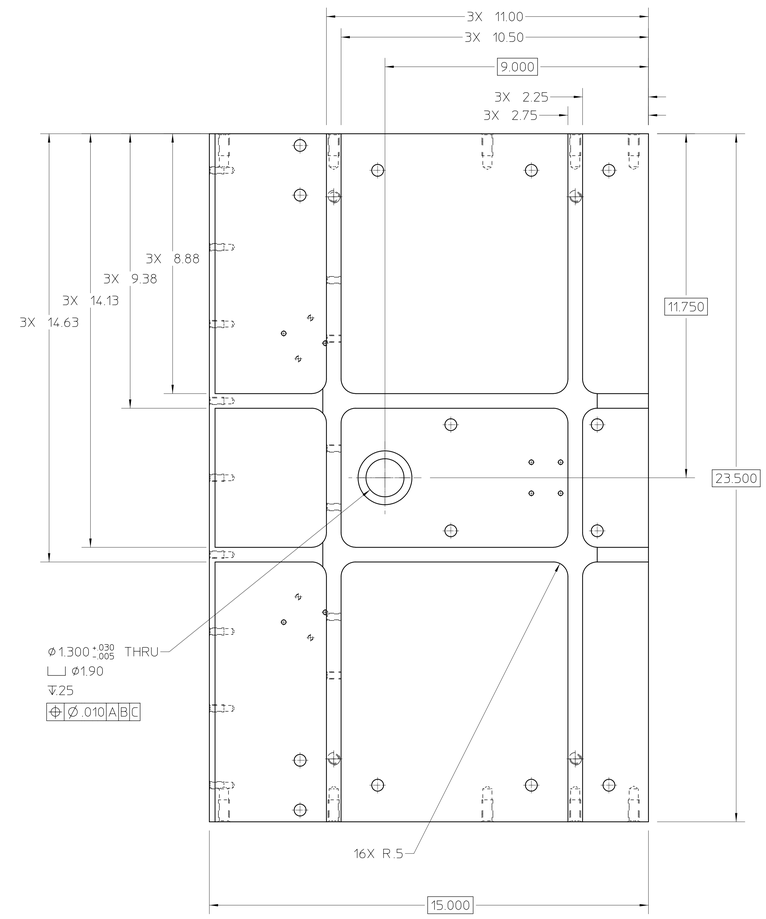
ISO TOP VIEW
SCALE 1:4



ISO BOTTOM VIEW
SCALE 1:4







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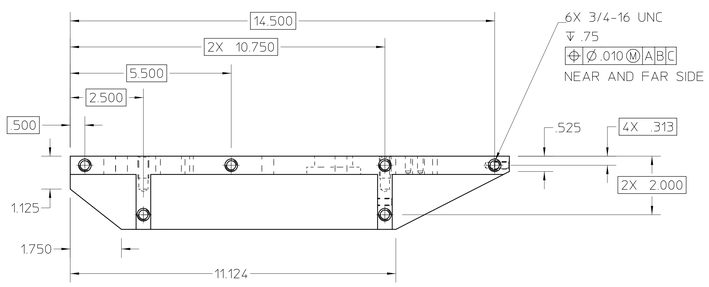

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ALL HIDDEN LINES MAY NOT BE SHOWN.

REV	ZONE	CHANGES	DWG BY	DATE	CHK BY	DATE	APP BY	DATE

UNLESS OTHERWISE SPECIFIED
TOLERANCES: X ± .1 FRAC. ±-; .XX ± .02 ANGLES ±1/2°; .XXX ± .010 FINISH 125
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS
ACCT. NO. | SERIAL NO
DATE ISSD. | DATE REQD. | NO REQD.
DELIVER TO | IDENT METH | SEE NOTES
SURFACE TREATMENT BLACK ANODIZE
DWG BY ajdemell | DATE 06-09-2003
CHK BY ajdemell | DATE 06-26-2003
APP BY ajdemell | DATE 06-26-2003

MAT 2: | NOTES:
MAT 1: BLOCK, ALUMINUM 6061 | NOTES:

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
LIGHT SOURCE - BEND MAGNET BEAMLINES
BL 12.3.1 END STATION
GANTRY CRADLE BASE PLATE

PATENT CLEAR | DWG. TYPE DETAIL | SHOWN ON | SCALE 1:2 | DO NOT SCALE PRINTS
MICROFILMED | DESIGN ACCT. NO. – | CATEGORY CODE AL6193 | DWG. NO. 26A8036 | SIZE | REV. A
SHEET 1 OF 1

AUTO GENERATED PDF – Jun 26 2003 09:22:21 PDT