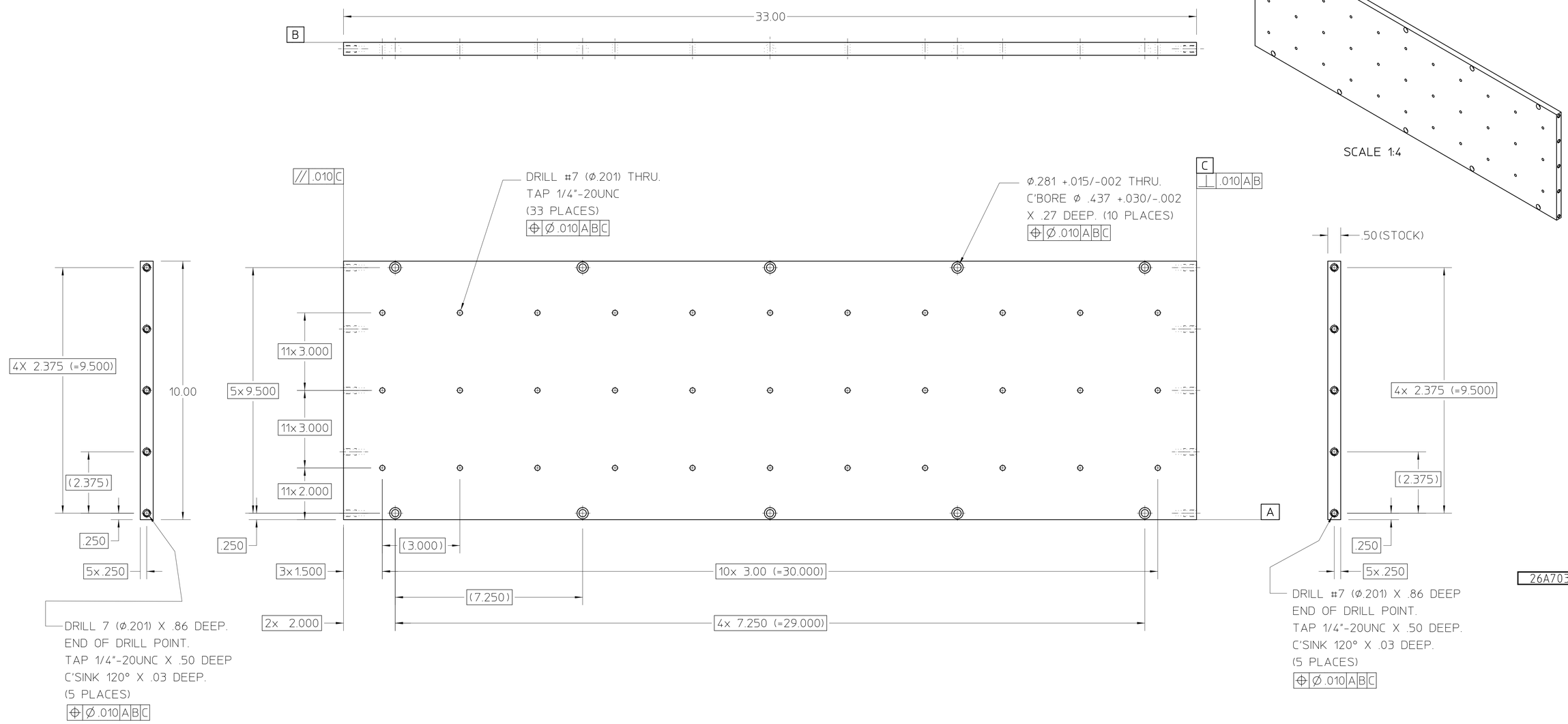

UNLESS OTHERWISE SPECIFIED,

1) ALL DIMENSIONS ARE IN INCHES.

2) POSITIONAL TOLERANCES AND DATUM FEATURES OF SIZE APPLY REGARDLESS OF FEATURE SIZE.

3) PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE.

REV	ZONE	CHANGES	DWG BY	DATE	CHK BY	DATE	APP BY	DATE
A			knolls	06-04-2003	N/A			

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .X ± .1 FRAC. ± 1/64; .XX ± .01 ANGLES ± 1°; .XXX ± .015 FINISH 125√
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS
ACCT. NO. | SERIAL NO.
DATE ISSD. | DATE REQD. | NO. REQD.
DELIVER TO | IDENT. METH. | SEE NOTES
SURFACE TREATMENT BLACK ANODIZE
DWG. BY knolls DATE 05-14-2003
CHK. BY knolls DATE 06-04-2003
APP. BY kelez DATE 06-04-2003

MAT 2: . NOTES:
MAT 1: , ALUMINUM 6061 NOTES:

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
LIGHT SOURCE - BEND MAGNET BEAMLINES
BL 12.3.1 END STATION
SHELF BREAD BOARD

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE 1:2	DO NOT SCALE PRINTS
	DETAIL			
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO. 26A7034	SIZE A / REV.
	-	AL6193		

SHEET 1 OF 1

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