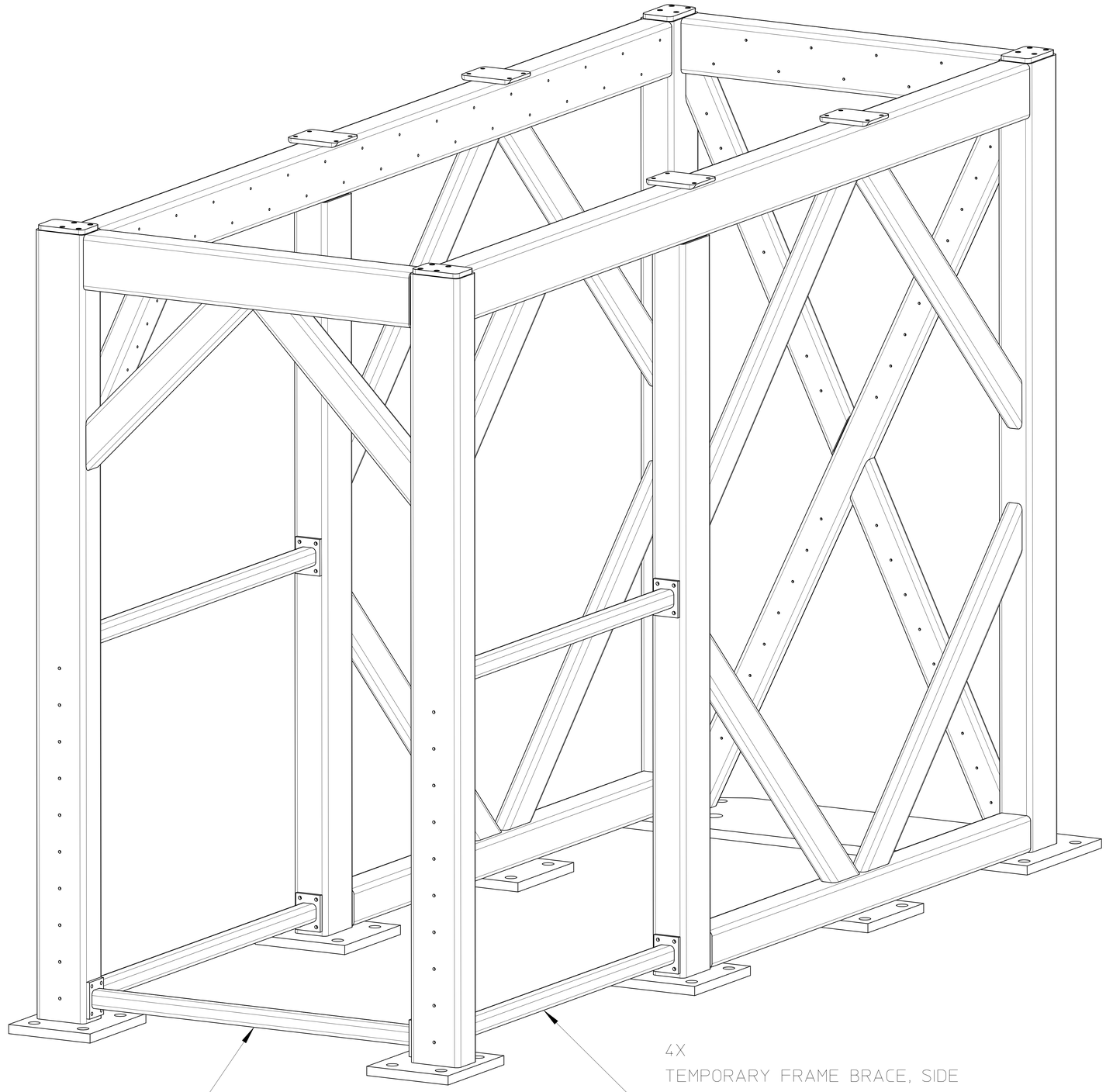
THIS DRAWING SHOWS THE LOCATION
OF THE TEMPORARY FRAME BRACING.



4X
TEMPORARY FRAME BRACE, SIDE
(DRAWING 26A366)

1X
TEMPORARY FRAME BRACE, FRONT
(DRAWING 26A368)

26A3696B

REV	ZONE	CHANGES	DWG BY	DATE	CHK BY	DATE	APP BY	DATE
B		CHANGE BASE PLATES	ajdemell	11-18-2002				

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .X ± - FRAC. ± - ; .XX ± - ANGLES ± ° ; .XXX ± - FINISH 125
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30° CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK.
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1

SHOP ORDERS
ACCT. NO. | SERIAL NO.
DATE ISSD | DATE REQD | NO. REQD.
DELIVER TO | IDENT. METH. | SEE NOTES
SURFACE TREATMENT
DWG. BY ajdemell DATE 11-06-2002
CHK. BY ajdemell DATE 11-07-2002
APP. BY kelez DATE 11-07-2002

MAT 2: . NOTES:
MAT 1: . NOTES:

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
LIGHT SOURCE - BEND MAGNET BEAMLINES
BL 12.3.1 END STATION
DETECTOR SUPPORT ASSY BRACING

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE 1:5	DO NOT SCALE PRINTS
MICROFILMED	DESIGN ACCT. NO. –	CATEGORY CODE AL6193	DWG. NO. 26A3696	SIZE B	REV. B

SHEET 1 OF 1